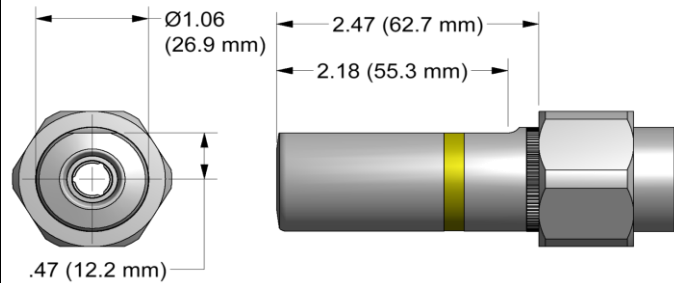
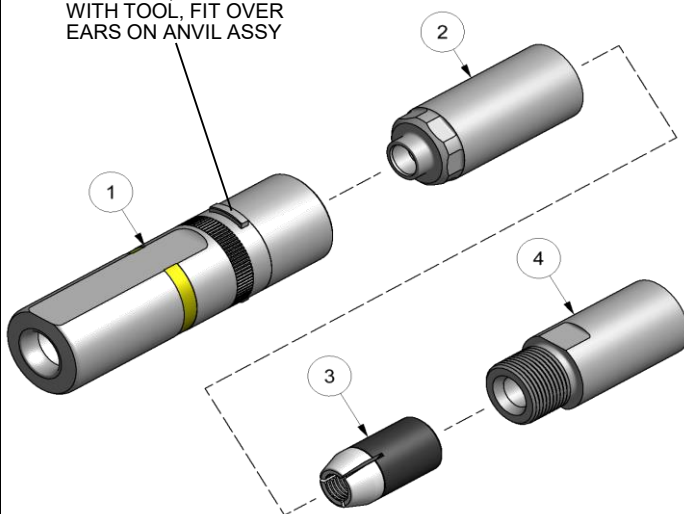


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided.
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over assembled collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

10/06 Rev 10/25



*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/8" Ø		LGP® lockbolts ASNA2391-6 ASNA2392-6	GB756
			Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	LGP12-756-26
1	1	*Anvil Assembly	11224
2	1	Collet	21225
3	1	Super-Grip Jaw Assembly	31226-S7
4	1	Extension-Collet	71219

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