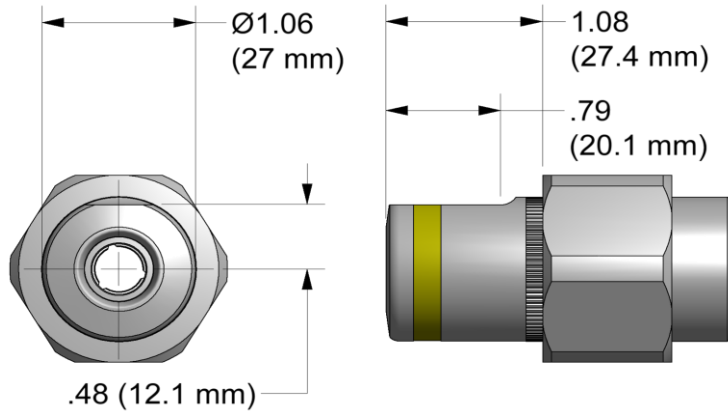


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

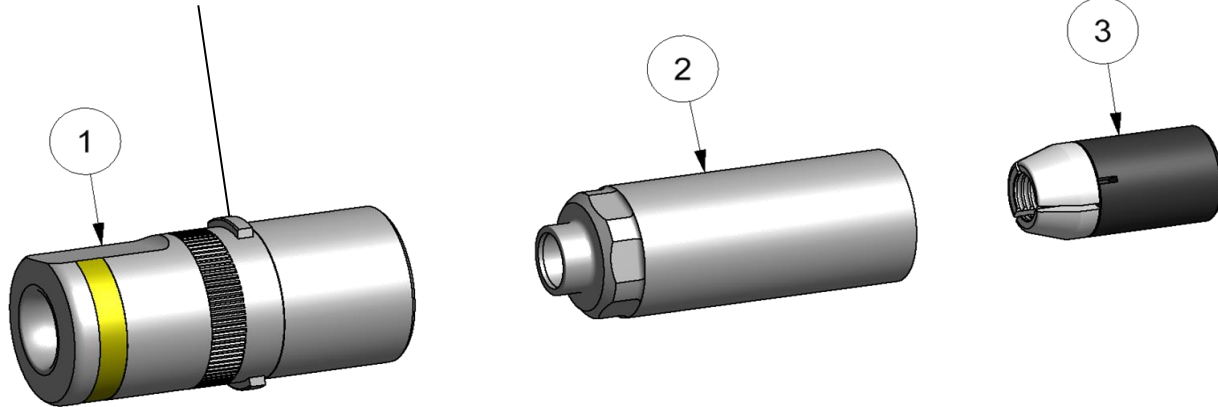
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread assembled collet (2) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



10/18 REV 10/25

*Anvil Assembly includes 35308 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/8" Ø		LGP® lockbolts ASNA2391-6 ASNA2392-6	GB756
			Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	LGP12-745B-12
1	1	*Anvil Assembly	11228
2	1	Collet	21228
3	1	Super-Grip Jaw Assembly	31226-S7

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