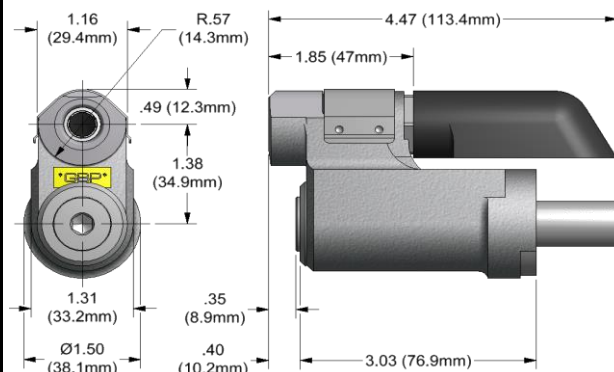
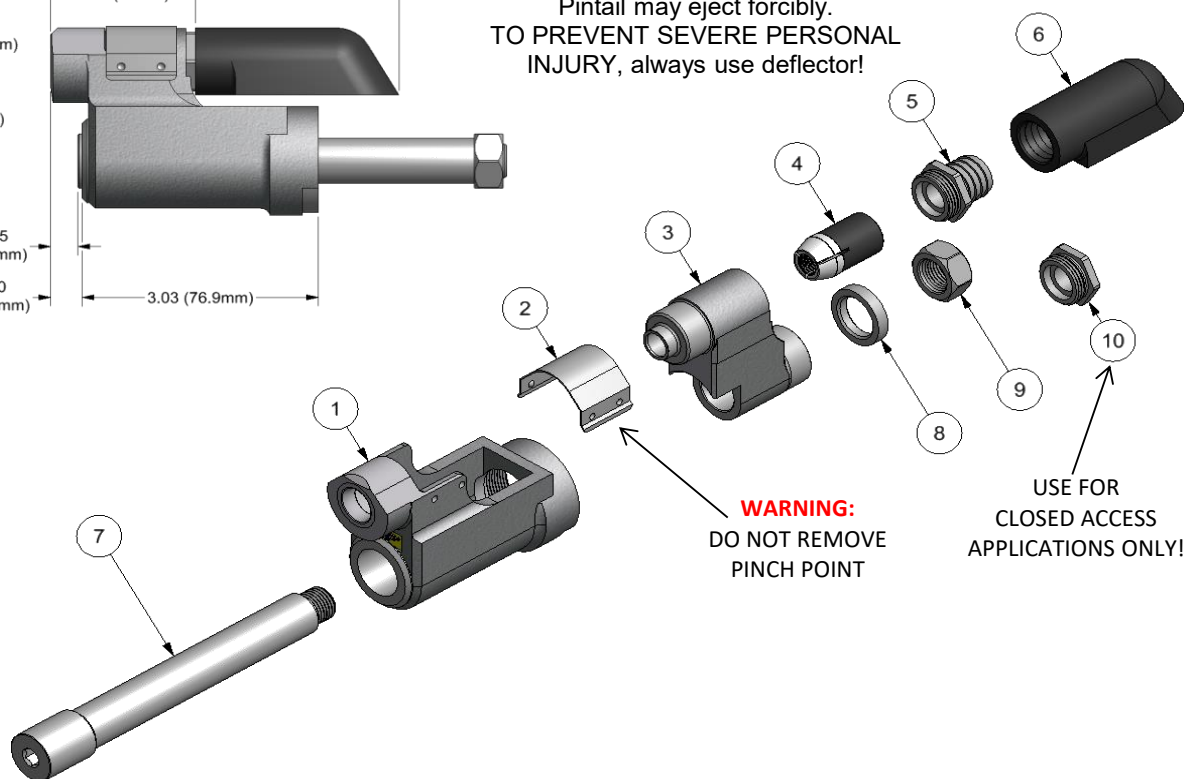


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL
INJURY, always use deflector!



WARNING:
DO NOT REMOVE
PINCH POINT

USE FOR
CLOSED ACCESS
APPLICATIONS ONLY!

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 353205 with 756153 stroke limiter.

**Use Adapter No. 353205 with 258153 stroke limiter & 258156 Relief Valve.

5/20 REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/8" Ø		LGP® Lockbolts ASNA2391-6 ASNA2392-6	GB205(A)
			Alternate Tools: *GB756 and **GB2581(A)
Ref. No.	Qty.	Description	LGP12-205-34
1	1	Anvil Assembly	11252
2	1	Guard	61012
3	1	Collet	21240
4	1	Super-Grip Jaw Assembly	31226-S8
5	1	Barbed Retainer	61105
6	1	Deflector	752122
7	1	Drawbar	71109
8	1	Spacer	61112
9	1	Nut	71110
10	1	Cap	61101

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