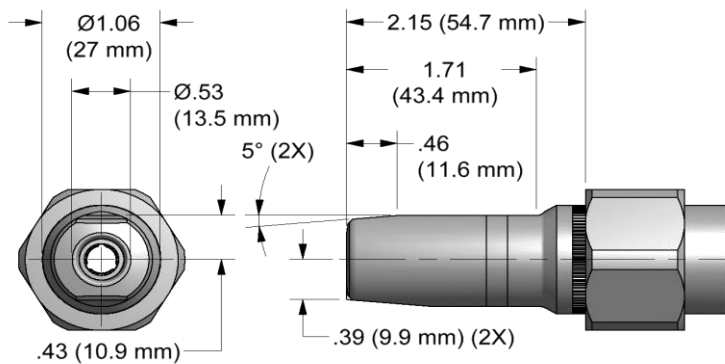
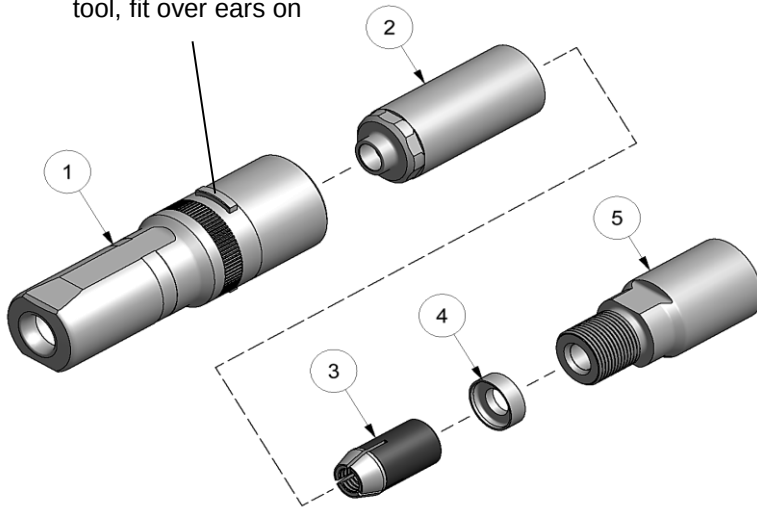


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with tool, fit over ears on



2/18 REV 3/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Place locator (4) on rear of super grip jaw assy (3). Insert super grip jaw assy (3) with locator (4) into rear of collet (2). (Note directions in exploded view).
 - Thread collet (2) to extension-collet (5). Snug tighten assembled parts using 3/4" wrench on collet (2) and 11/16" on extension-collet (5).
 - Thread assembled collet (2) and extension-collet (5) onto piston assy on tool and snug with 3/4" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (5).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Anvil Assembly includes 35308 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 5/16" Ø		LGP® Lockbolts ASNA2391-5 ASNA2392-5		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP10-2581-23CN	
1	1	*Anvil Assy		11026	
2	1	Collet		21018	
3	1	Super-Grip Jaw Assy		31022-S1	
4	1	Locator		61001	
5	1	Extension-Collet		71019	

GP® AND LGP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.