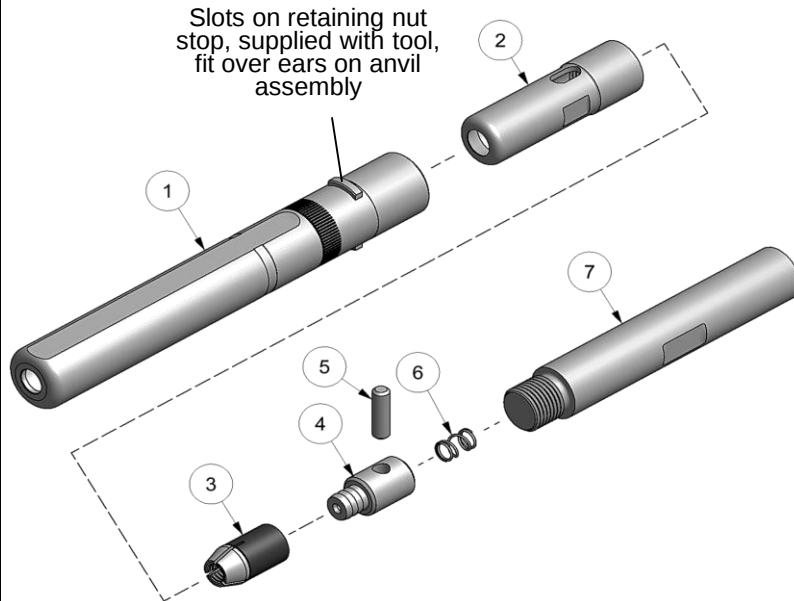
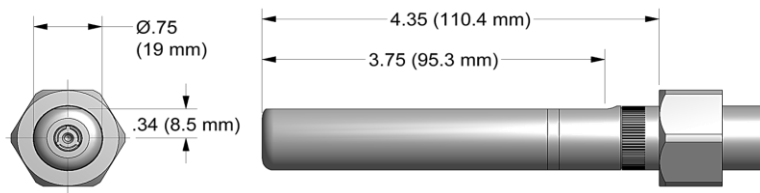


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (7) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 4-5 to attach to tool.
- Insert super grip jaw assy (3) onto barbed guide (4). Insert spring (6) into rear of barbed guide (4). Place into rear of collet (2).
 - Align hole in barbed guide (4) with slot in collet (2). Insert cross pin (5) thru slot of collet (2) and into barbed guide (4).
 - Thread collet (2) to extension-collet (7) using flats on collet-extension (7) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (7) to piston on tool using flats provided on extension-collet (7) and collet (2).
 - Slide anvil assy (1) over assembled collet (2) then slide retaining nut stop and retaining nut over ears on anvil and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Pull-in applications require the installation tool to be operated at a lower psi air pressure so the pintail doesn't break off. Air pressure recommendations below are for titanium fasteners only. Refer to fastener manufacturer for formula to figure air pressure required for all other materials. Pre-set regulators are available please contact Gage Bilt. When using hydraulic tool contact Gage Bilt for powerunit settings.



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**Anvil Assembly includes 35208 retainer.

***White band designates nose assemblies for pull-in fasteners.

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Type:		Fasteners:		Recommended Tool:
Self-Releasing 1/4" Ø		LGP® Lockbolts ASNA2391-4 ASNA2392-4		*GB731 (54 PSI)
				Alternate Tool: *GB713 (58 PSI)
Ref. No.	Qty.	Description		LGP08-713-43PI
1	1	Anvil Assy		18010
2	1	Collet		28839
3	1	Super-Grip Jaw Assy		30877-CS
4	1	Barbed Guide		48815
5	1	Cross Pin		70890
6	1	Spring		406031
7	1	Extension-Collet		70892