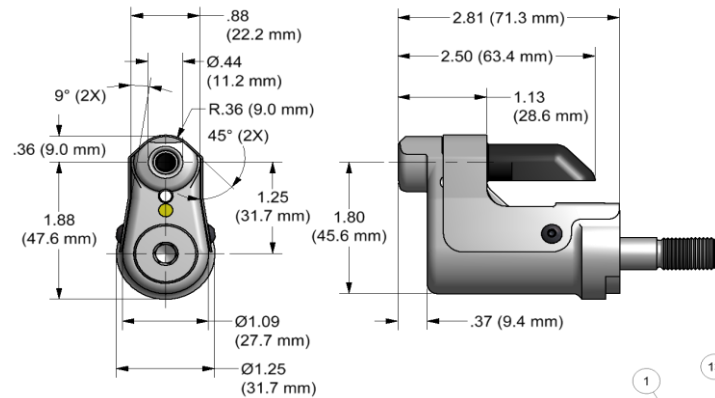
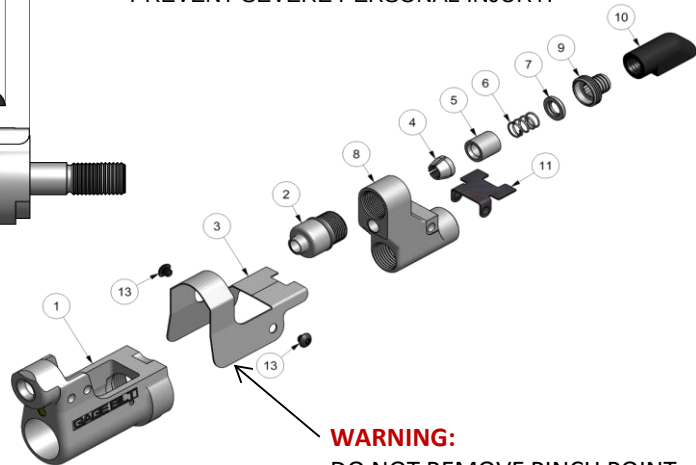


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



Left hand thread

WARNING:
DO NOT REMOVE PINCH POINT

NOTES:

1. For dry applications where sealant is not used: 30862-S9 super grip jaw assy & 60855 spacer may be ordered.
2. Nose assembly shipped with 60447 stop.
3. Yellow designates nose assemblies for lightweight GP® fasteners.

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206-1 & 731158 stroke limiter.
Optional use 731206 (No stroke limiter needed).

**Use Adapter No. 353206-1 & 745160 stroke limiter.

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GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		LGP® Lockbolt ASNA2391-4 ASNA2392-4	GB206-500(A)
			Alternate Tools: *GB731, GB731OS/206, **GB745 & GB110AOS
Ref. No.	Qty.	Description	LGP08-300S
1	1	Anvil-Swaging	18036
2	1	Collet Cartridge	28852
3	1	Guard	60442
4	1	Jaw Assy	30862
5	1	Follower	46003
6	1	Spring	405717
7	1	Locator	60628
8	1	Collet housing	20742
9	1	Barbed Retainer	70580
10	1	Deflector	61107
11	1	Backguard	60519
12	1	Drawbar	71151
13	2	Button Head Cap Screw	408511