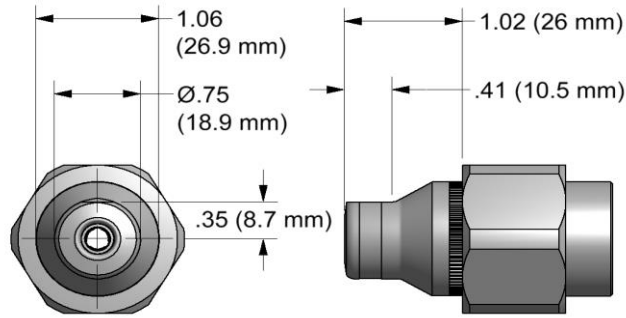


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

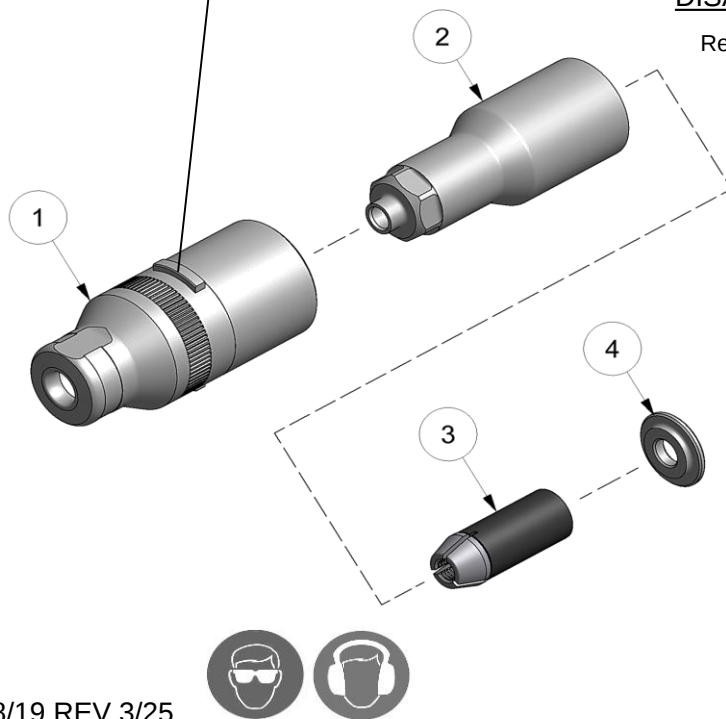
- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.

1. Place super grip jaw assy (3) and spacer (4) into rear of collet (2).
2. Thread assembled collet (2) onto piston of tool using flats provided and hex in rear of piston.
3. Slide anvil assembly (1) over assembled collet (2).
4. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



8/19 REV 3/25

*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 7/32" Ø		LGP® lockbolts ASNA2391-3A ASNA2392-3A		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP07-2581-12	
1	1	*Anvil Assembly		17022	
2	1	Collet		20744	
3	1	Super-Grip Jaw Assembly		30705-CS	
4	1	Spacer		40847	

GP® AND LGP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.