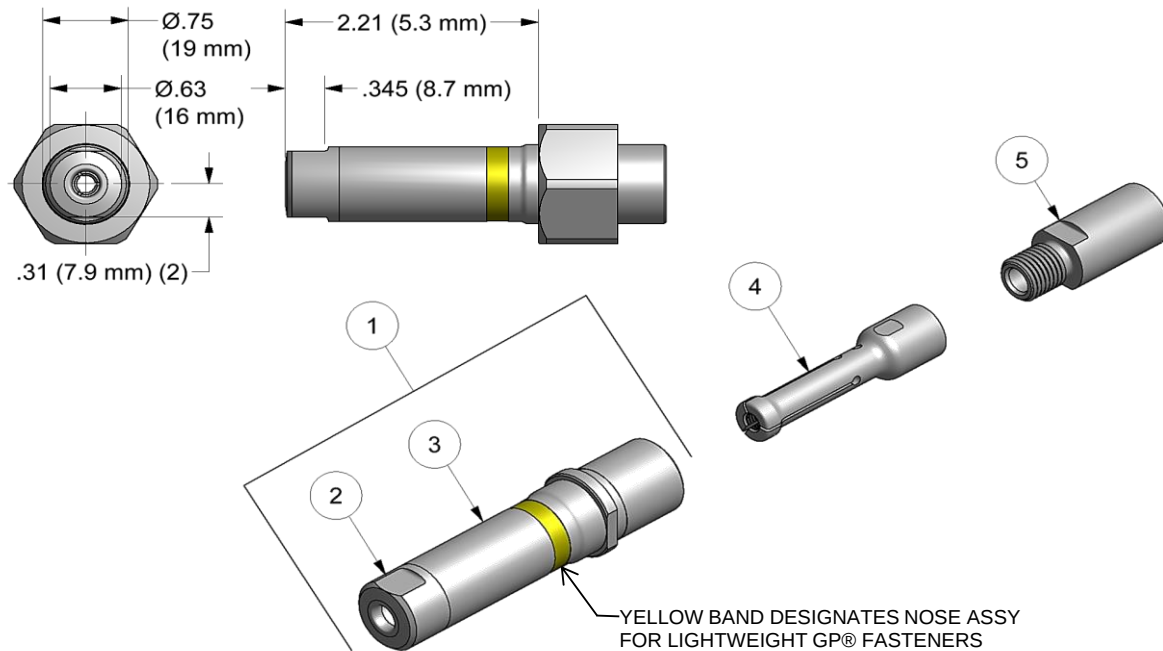


NOSE ASSEMBLY DATA SHEET



ATTACHING NOSE ASSEMBLY

1. APPLY VIBRA-TITE® (A-1045) TO THREADS OF ANVIL #2 & EXTENSION #5 AND SNUG EXTENSION #5 AND PULLER #4 TOGETHER USING WRENCH ON PULLER #4 AND HEX KEY IN REAR OF EXTENSION #5.
2. THREAD ASS'Y ONTO PISTON AND SNUG WITH WRENCH ON PULLER #4 AND HEX KEY (PROVIDED WITH TOOL) INTO REAR OF PISTON.
3.  APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE DIAMETER OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST THE ANVIL.
4. SLIDE ANVIL #1 OVER ASSEMBLED PULLER #4 AND EXTENSION #5 UNTIL IT STOPS, WITH ONE QUICK HIT USING THE PALM OF YOUR HAND OR A SMALL Mallet, HIT THE FACE OF THE ANVIL ASS'Y #1 DRIVING IT IN THE REST OF THE WAY.
NOTE: RETAINING NUT STOP (240102) IS NOT REQUIRED.
5. SLIDE RETAINING NUT FROM TOOL OVER ANVIL #1 AND TIGHTEN.

REMOVING NOSE ASSEMBLY

1. REMOVE NUT (211102) AND CYCLE TOOL ONE TIME (*THE ANVIL ASS'Y #1 WILL PUSH OUT AS THE TOOL RETURNS FORWARD*).
2. DISCONNECT TOOL FROM AIR SUPPLY.
3. USING YOUR HAND, CONTINUE TO PULL ANVIL ASS'Y #1 OFF.
4. INSERT 1/4" HEX WRENCH IN REAR OF PISTON, THEN REMOVE PULLER #4 AND COLLET EXTENSION #5.



7/14 REV 3/25

GAGE BILT

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Type:		Fasteners:	Recommended Tool:
Pull-In®/Swage Self-Releasing 3/16" Ø		LGP® Lockbolts ASNA2391-3 ASNA2392-3	GB731
			Alternate Tools: GB2480(A)
Ref. No.	Qty.	Description	LGP06-731-21PS
1	1	Anvil Assembly (INCL. #2 & #3)	16661
2	1	Anvil	16662
3	1	Anvil Holder	13508
4	1	Puller	30661
5	1	Extension-Collet	70550-2

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. LOCTITE® AND C5-A® ARE REGISTERED TRADEMARKS OF HENKEL CORPORATION U.S.A. PULL-IN® IS A REGISTERED TRADEMARK OF HI-SHEAR CORPORATION. LGP® & GP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE.