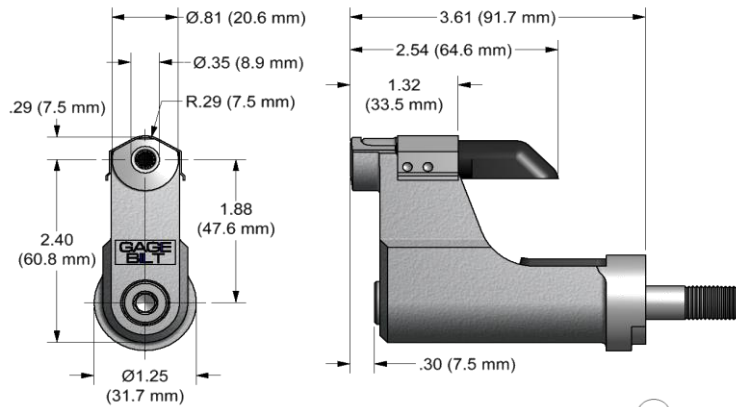
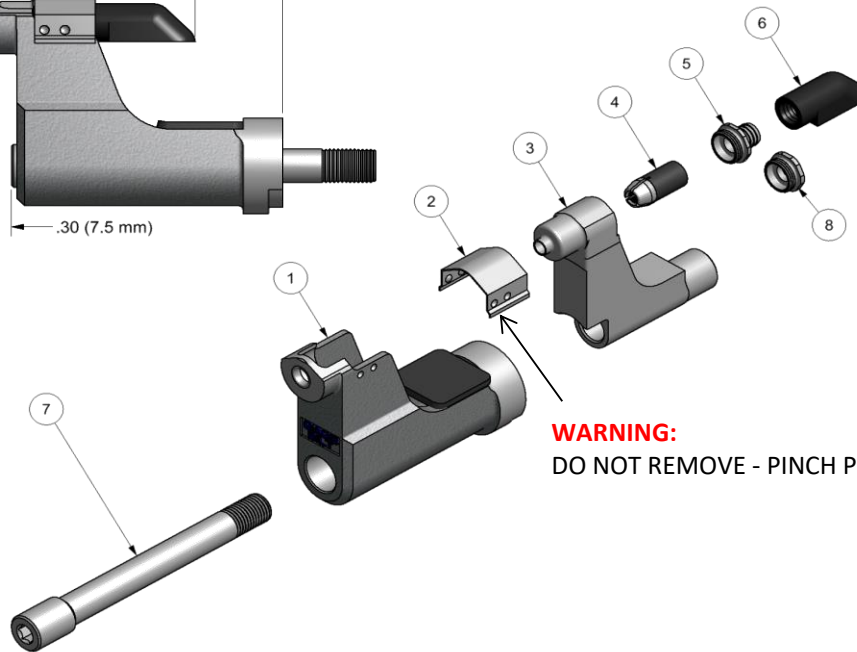


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:

Yellow logo designates nose assy's for lightweight GP® fasteners.

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*Use Adapter No. 751206-1 & 731158 stroke limiter.
Optional use 731206 (no stroke limiter needed)
**Use Adapter No. 353206-1 & 745160 stroke limiter.

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Type:		Fasteners:	Recommended Tool: GB206-500(A)
Non Self-Releasing 3/16" Ø		LGP® Lockbolt ASNA2391-3 ASNA2392-3	Alternate Tools: GB731OS/206, *GB731 & **GB745
Ref. No.	Qty.	Description	LGP06-206A-36OC
1	1	Anvil	16653-1
2	1	Guard	60436
3	1	Collet	20678-3
4	1	Super-Grip Jaw Assembly	30654-S15
5	1	Barbed Retainer	70569-1
6	1	Deflector	61107
7	1	Drawbar	71142
8	1	Cap	70571-1