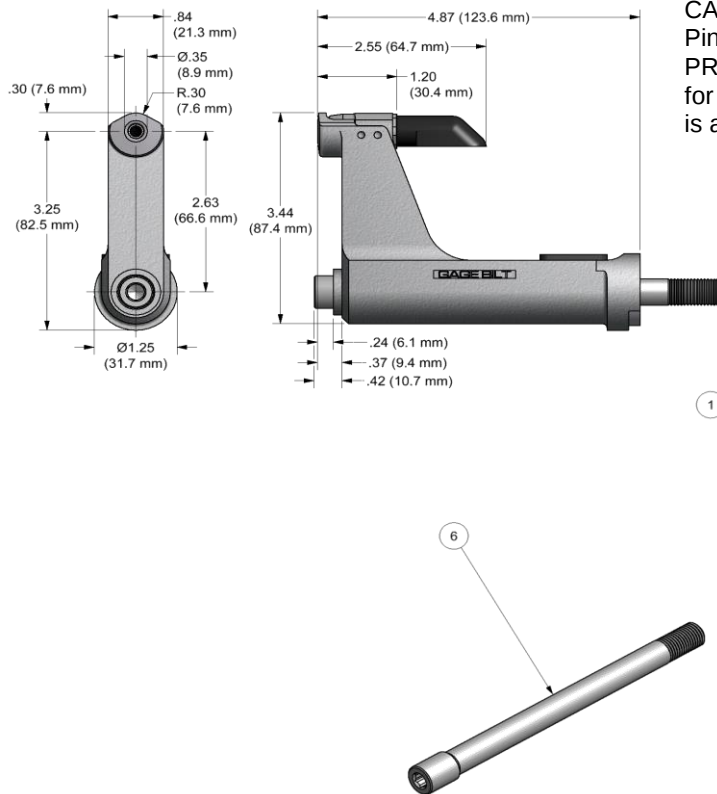
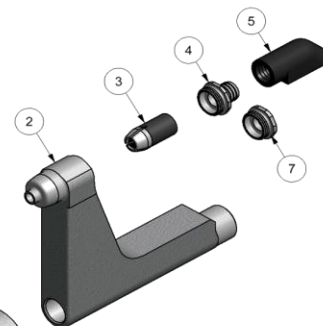


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (7) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:

Yellow designates nose assy's for lightweight GP fasteners.



7/12 REV.12/23

*Use Adapter No. 352206.

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GAGE BILT

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Type:		Fasteners:		Recommended Tool: GB206-500(A)	
Non Self-Releasing 5/32" & 3/16" Ø		Lightweight GP® Lockbolts		Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description		LGP05- 206A-48SC	LGP06- 206A-48SC
1	1	Anvil Assembly		15580-1	16678-1
2	1	Collet		20580-1	26602-1
3	1	Super-Grip Jaw Assembly		30543-S3	30654-S3
4	1	Barbed Retainer		70569-1	70569-1
5	1	Deflector		61107	61107
6	1	Drawbar		71127	71127
7	1	Cap		70571-1	70571-1