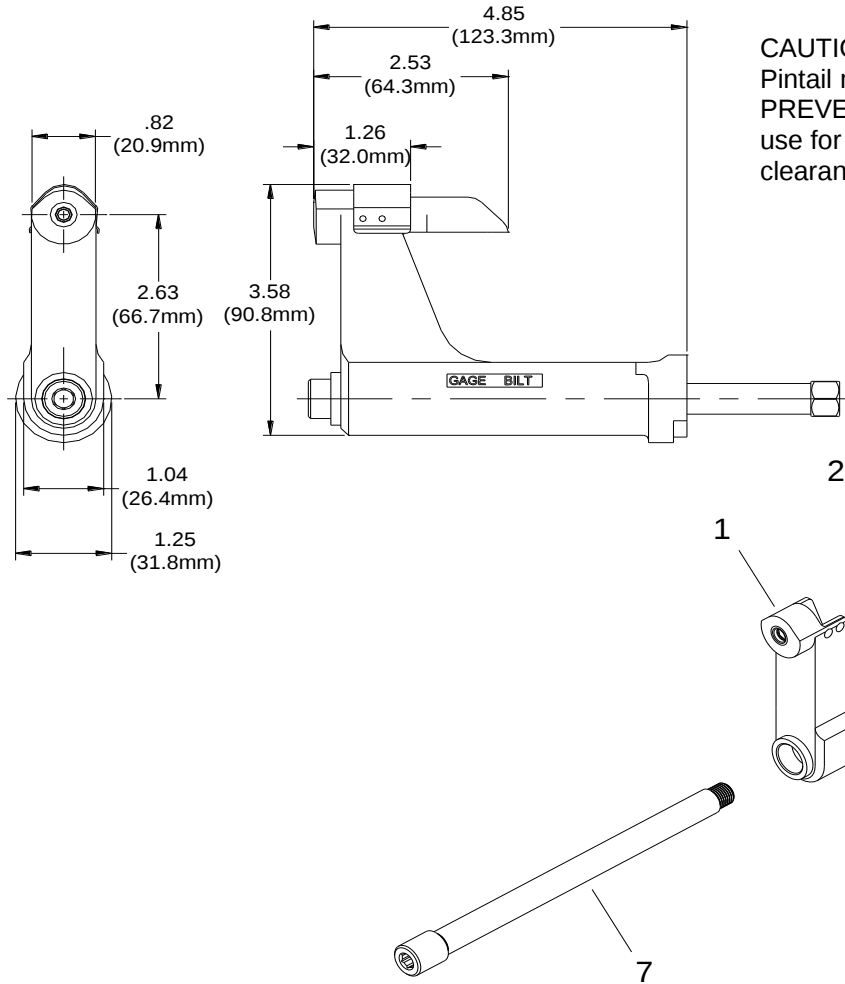


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

NOTE:
Yellow designates nose assy's for lightweight GP fasteners.

ASSEMBLY INSTRUCTIONS:

On front of GB204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Using an allen wrench, tighten nut on end of draw bar.(apply part number 405124 to threads on draw bar). Replace screw and stop on tool.

4/11 REV. 8/12



*Use Adapter No. 353204.

**Use Adapter No. 751204.

GAGE BILT

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB204A	
Non Self-Releasing 5/32" & 3/16" Ø		Lightweight GP® Lockbolts	Alternate Tools: *GB745 & **GB731	
Ref. No.	Qty.	Description	LGP05- 204A-48	LGP06- 204A-48
1	1	Anvil	15580	16678
2	1	Guard	60426	60426
3	1	Collet	20580	26602
4	1	Super-Grip Jaw Assembly	30543-S3	30654-S3
5	1	Barbed Retainer	70569	70569
6	1	Deflector	61107	61107
7	1	Drawbar	71133	71133
8	1	Nut	71114	71127
9	1	Cap	70571	70571