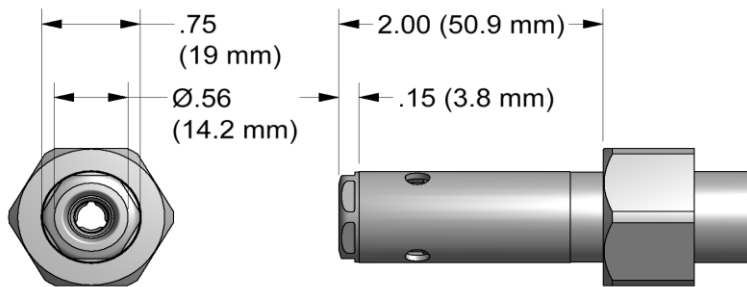


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

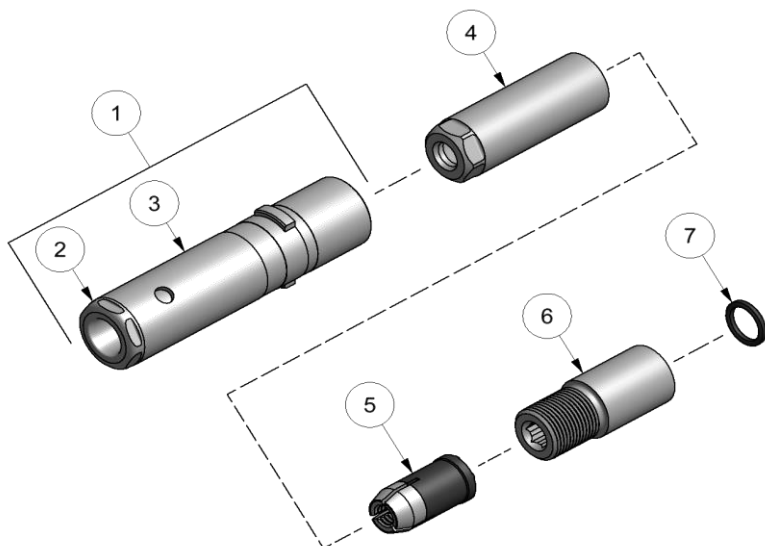
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (4) and extension-collet (6) to 80-100 IN-LBS. (.36 - 44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assy (5) into rear of collet (4). (Note direction in exploded view).
- Thread collet (4) to extension-collet (6) using hex key in front of collet-extension (6) and flats provided on collet (4).
- Insert o'ring (7) into rear of extension-collet (6) then thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil & holder assy (1) over collet (4).
- Slide retaining nut over ears on anvil and tighten to tool. (Note: retaining nut stop not used with this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



11/23

GAGE BILT
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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/4" Ø		Commercial Lockbolt C6L®, Avdelok®		GB722	
				Alternate Tools: GB713, GB731 & GB2480(A)	
Ref. No.	Qty.	Description		LB08-352-20	
1	1	Anvil & Holder Assembly		18060	
2	1	Anvil		18874	
3	1	Holder		12242-8	
4	1	Collet		20841	
5	1	Super-Grip Jaw Assembly		30861-CS	
6	1	Extension-Collet		70823	
7	1	O'Ring		400778	