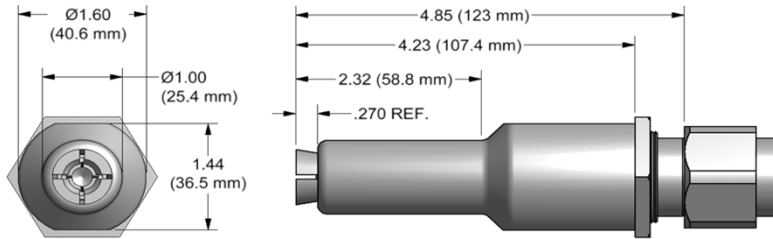
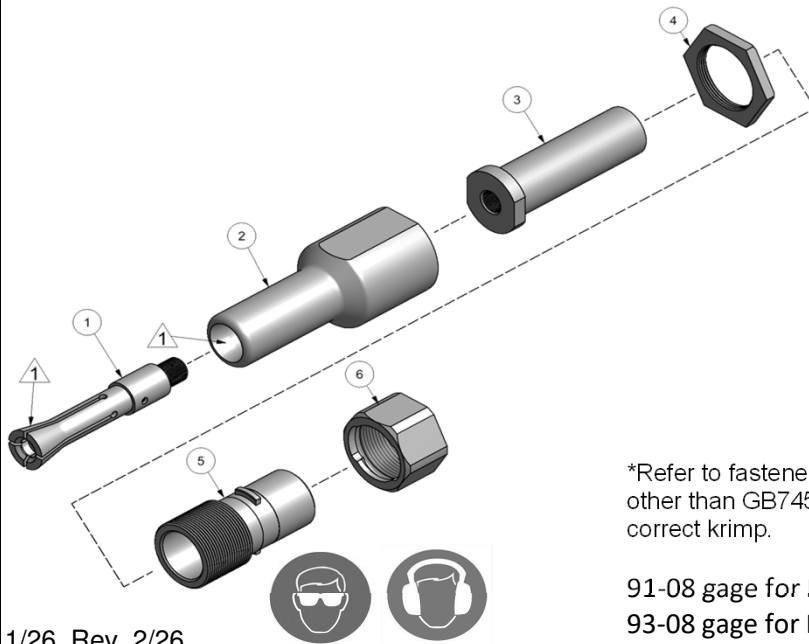


NOSE ASSEMBLY DATA SHEET



1. APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (9408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL



1/26 Rev. 2/26

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
- Tighten krimper & stop assy (1) and adapter-spindle (3) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 4-5 to attach to tool.
 - Insert krimper & stop assy (1) into i.d. of sleeve-krimper (2) and thread to adapter-spindle (3).
 - Thread locknut (4) onto adapter-nose (5) until locknut (4) reaches end of threads.
 - Carefully insert assembled parts into adapter-nose (5) then thread sleeve-krimper (2) onto adapter-nose (5) until the .270" (6.8 mm) as shown in dimensioned view above is achieved. Tighten locknut (4) to rear of sleeve-krimper (2).
 - Utilizing slots in retaining nut (6), slide retaining nut (6) from rear of adapter-nose (5) over ears.
 - Holding nose assy, attach to tool by rotating retaining nut (6) and pulling/pushing nut towards tool until ears engage "lock" then tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Refer to fastener mfg data for recommended pressure for tools other than GB745. The following gages are recommended to verify correct krimp.

91-08 gage for NAS4450S/NAS4450V/NAS4445DD

93-08 gage for NAS4458S/NAS4450H/NAS4445C

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: *GB745 *(1/4-20 air pressure = 47-59 psi.) *(1/4-28 air pressure = 55-67 psi.)
Non Self-Releasing 1/4" Ø		HUCKRIMP® NAS4450/NAS4445	
Ref. No.	Qty.	Description	KS08-354A-49
1	1	Krimper & Stop Assembly	90811
2	1	Sleeve-Krimper	20317
3	1	Adapter-Spindle	78802
4	1	Locknut	71204
5	1	Adapter-Nose	70810
6	1	Retaining Nut	226104

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