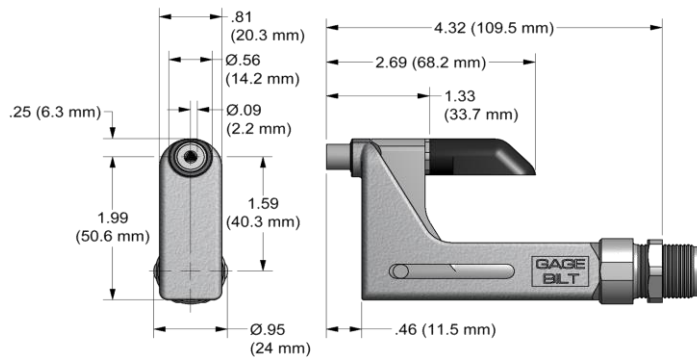


NOSE ASSEMBLY DATA SHEET



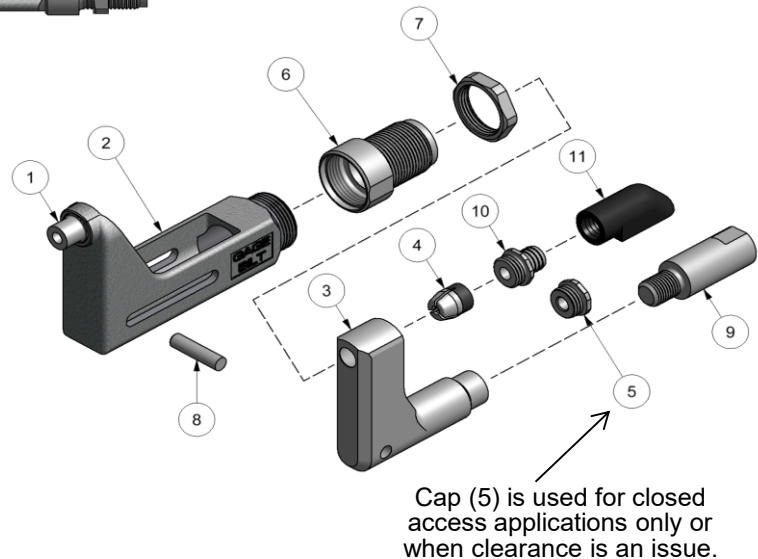
CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly. SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply blue Loctite® 242 to anvil adapter (6) and adapter-collet (9) threads. Screw adapter-collet (9) onto piston of tool. Screw anvil adapter (6) into nose fitting of tool. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock locknut (70104) against face of adapter.

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE
PERSONAL INJURY.



6/21 REV 10/25

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Type:		Fasteners:		Recommended Tool: GB704
Non Self-Releasing 8-32" Ø		GROUND STUD, M83454 & BACS53B		
Ref. No.	Qty.	Description	GS8-704-400S	
1	1	Anvil Insert	18011	
2	1	Anvil Holder	12386	
3	1	Collet	20911	
4	1	Super Grip Jaw Assy	30545-S4	
5	1	Cap	60428	
6	1	Anvil Adapter	70347	
7	1	Lock Nut	70104	
8	1	Pin	70468	
9	1	Adapter-Collet	70473	
10	1	Barbed Retainer	60440	
11	1	Deflector	61107	

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