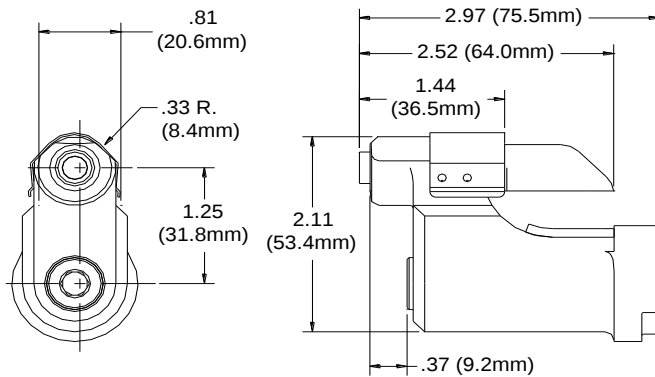
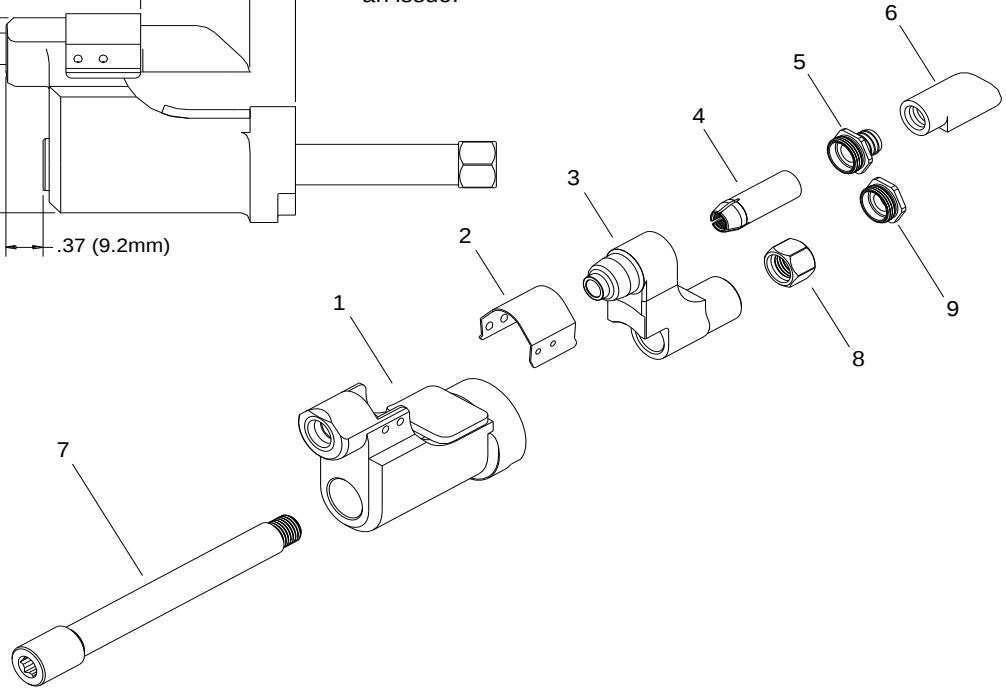


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



12/13

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp, MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 6mm Ø		6mm Lockbolt	GB204(A)
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	CL6MM-204A-300S
1	1	Anvil	16688
2	1	Guard	60426
3	1	Collet	26601
4	1	Super Grip Jaw Assembly	30670-S1
5	1	Barbed Fitting	70569
6	1	Deflector	61107
7	1	Drawbar	71116
8	1	Nut	71114
9	1	Cap	70571