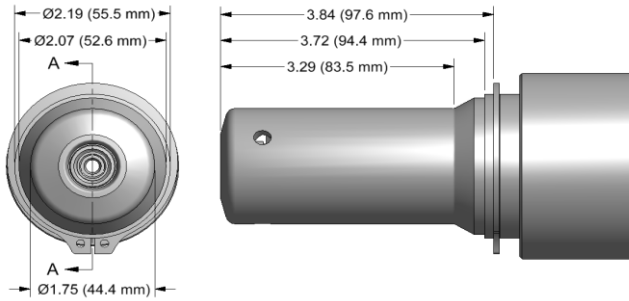
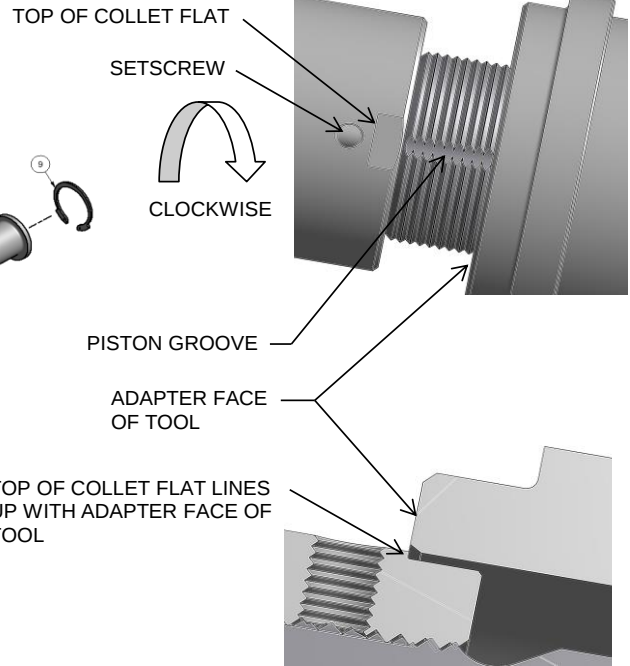
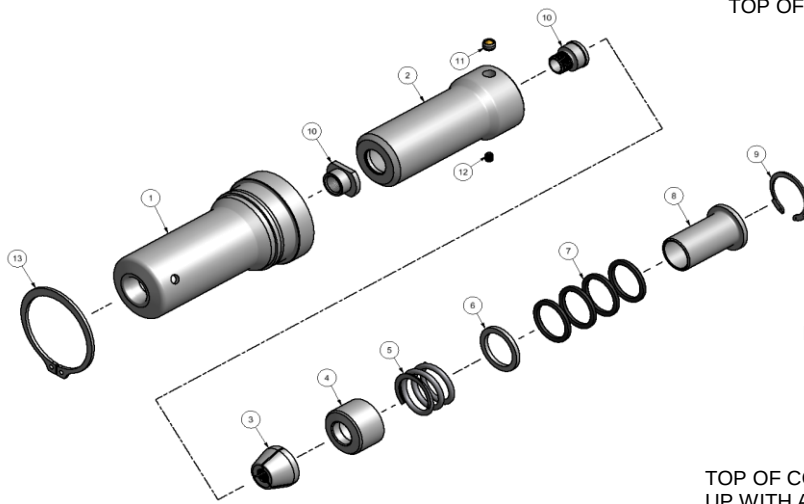


NOSE ASSEMBLY DATA SHEET



Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (11) is not in Piston groove, continue to turn 1/4 turn clockwise, or less, until lock engage groove.
5. Tighten Set Screw (12) on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (13).



4/22 REV 6/23



GAGE BILT
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Type:		Fastener:	Recommended Tool:
Self-Releasing 1/2" Ø		BOM®	GB3585
			Alternate Tools: GB7624(A) & GB2628
Ref. No.	Qty.	Description	BOM16-7624B-40
1	1	Anvil	11626
2	1	Collet Assembly (Inc. 10,11 & 12)	21620
3	1	Jaw Set	31619
4	1	Follower	42003-1
5	1	Spring	52010
6	1	Spacer	55020
7	4	O'Ring	400846
8	1	Sleeve	62006
9	1	Retaining Ring	402263
10	1	Release & Ejector Kit	81696
11	1	Collet Lock	54502
12	1	Socket Set Screw	A-280
13	1	Retaining Ring	401027

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