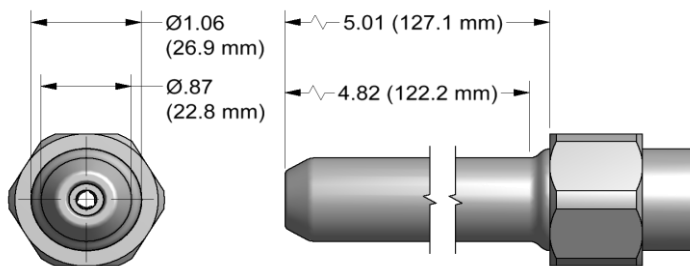
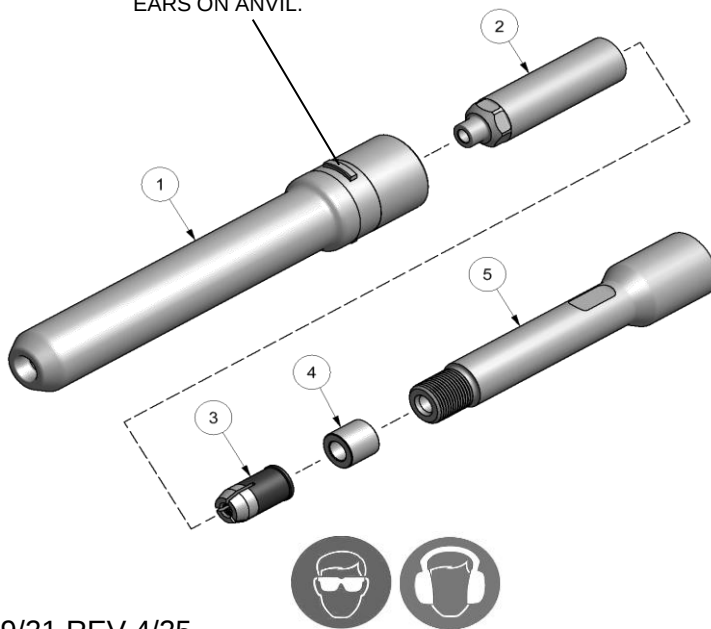


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL.



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Set extension-collet (5) on flat surface with threads facing upward. Then place spacer (4) on top of extension-collet (5). Set super grip jaw assy (3) on top of spacer (4).
 - Carefully place collet (2) over parts and hand thread collet (2) to extension-collet (6) then tighten using flats provided on parts.
 - Thread assembled collet (2) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston on tool.
 - Slide anvil (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

9/21 REV 4/25

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Type:		Fastener:	Recommended Tool: GB745
Non Self-Releasing 1/4" Ø		BOM®-R08	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	BOM08-745-52
1	1	Anvil	10815
2	1	Collet	20825
3	1	Super Grip Jaw Assembly	30653-S
4	1	Spacer	55812
5	1	Extension-Collet	70642

BOM® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.