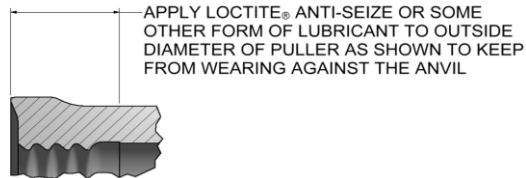
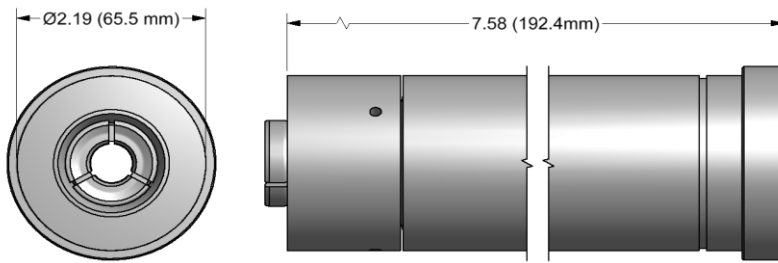


NOSE ASSEMBLY DATA SHEET



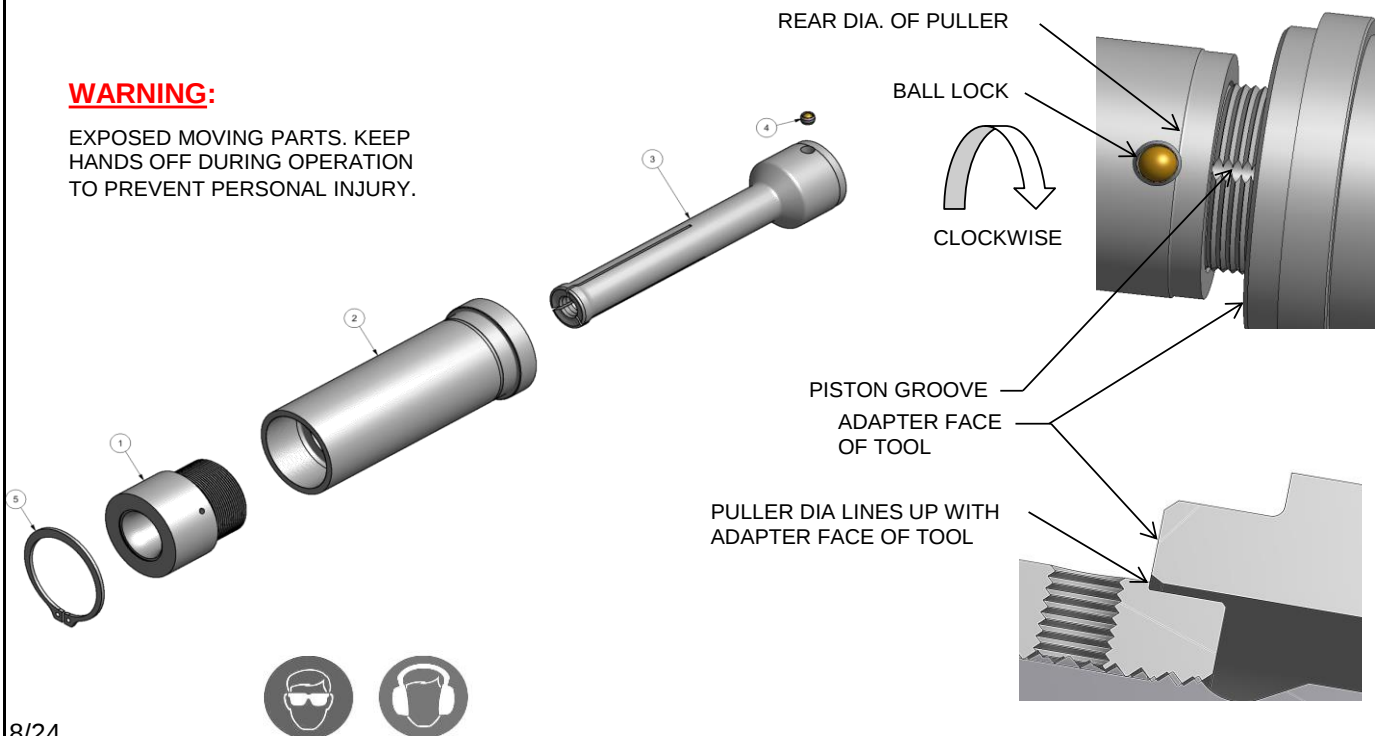
WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Puller (3) onto Piston of tool until Puller (3) rear diameter lines up with Adapter face of tool.
4. If Ball Lock (4) is not in Piston groove, continue to turn 1/4 turn clockwise, or less, until lock engages groove.
5. Slide assembled anvil assy (1) and anvil holder (2) over puller (3) and push puller (3) thru anvil assy (1). Careful use of a rubber mallet may be necessary to get the puller (3) thru the anvil assy (1).



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GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB3585(A)
Self-Releasing		Bobtail® Lockbolt 3/4" Diameter		
Ref. No.	Qty.	Description		BOB24-3585-65
1	1	Anvil Assembly		12415
2	1	Anvil Holder		12418
3	1	Puller Assy (Incl. #4)		32408
4	1	Ball Lock Shell Assy		54502
5	1	Retaining Ring		401027