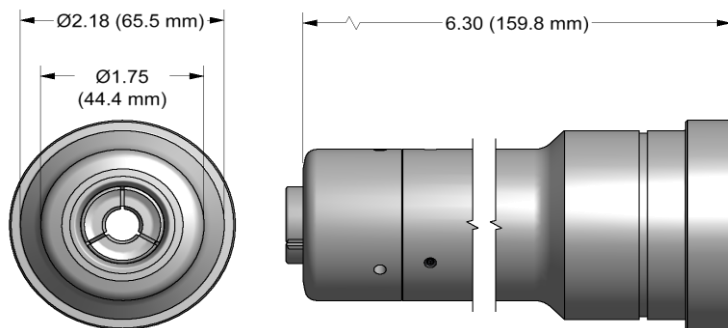
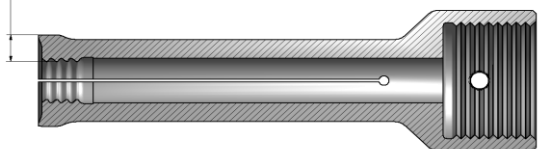


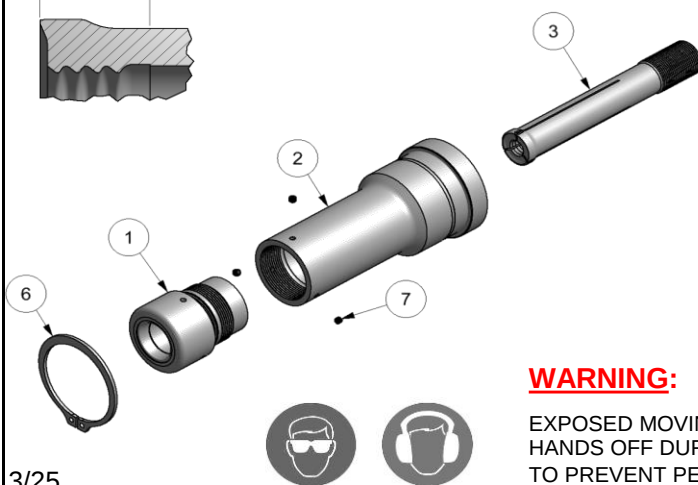
NOSE ASSEMBLY DATA SHEET



USING DIAL CALIPERS, CHECK PULLER AS SHOWN.
A NEW PULLER WILL CHECK .261/.262 INCHES.
A WORN PULLER WILL CHECK .250 INCHES OR WILL
BEGIN TO STRIP FASTENERS.



APPLY LOCTITE® ANTI-SEIZE OR SOME
OTHER FORM OF LUBRICANT TO OUTSIDE
DIAMETER OF PULLER AS SHOWN TO KEEP
FROM WEARING AGAINST THE ANVIL



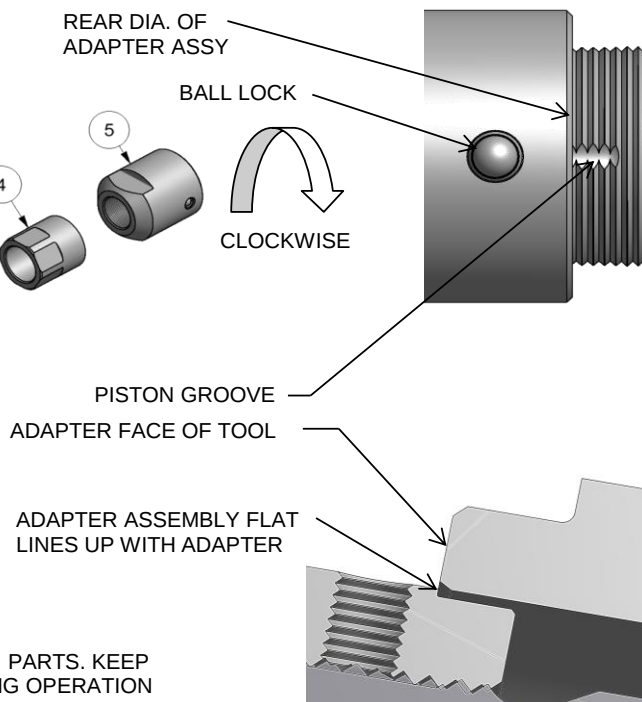
WARNING:

EXPOSED MOVING PARTS. KEEP
HANDS OFF DURING OPERATION
TO PREVENT PERSONAL INJURY.

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow
it to set 20 minutes prior to assembly.

1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Puller (3) onto Piston of tool until
Adapter assy (5) rear flat lines up with Adapter face
of tool.
4. If Ball Lock is not in Piston groove, continue to turn
1/4 turn clockwise, or less, until lock engages groove.
5. Slide assembled anvil assy (1) and anvil holder (2)
over puller (3) and push puller (3) thru anvil assy (1).
Careful use of a rubber mallet may be necessary to
get the puller (3) thru the anvil assy (1).



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GAGE BILT
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Type:		Fasteners:	Recommended Tool: GB3585(A)
Self-Releasing		Bobtail® Lockbolt 5/8" & 16mm Diameter	
Ref. No.	Qty.	Description	BOB20-3585-53
1	1	Anvil Assembly	12051
2	1	Anvil Holder	12026
3	1	Puller	32016
4	1	Lock Nut-Spacer	72006
5	1	Adapter Assembly	72004
6	1	Retaining Ring	401027
7	3	Set Screw	401780

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