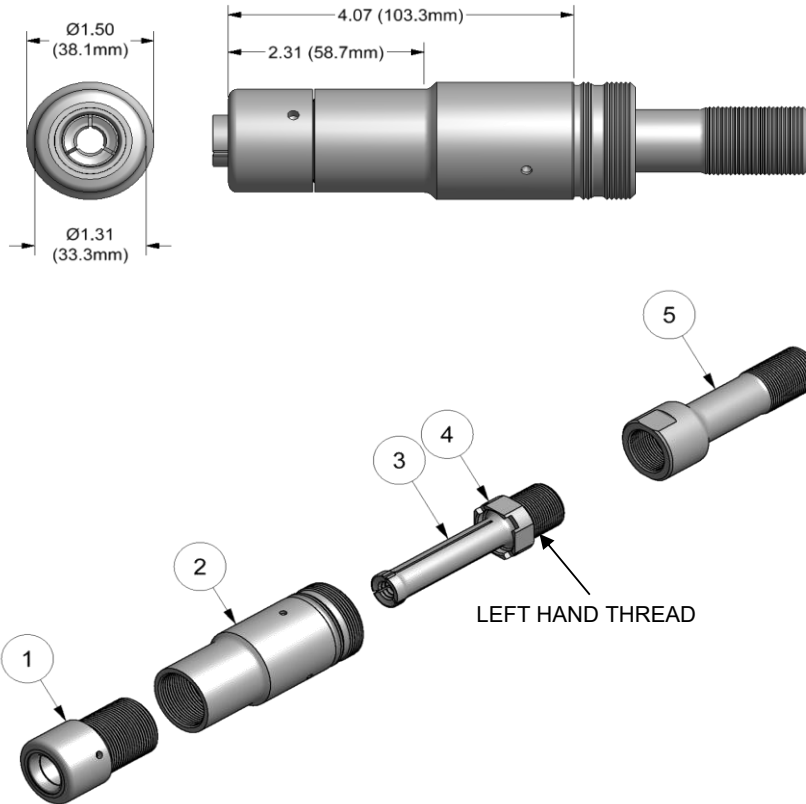


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Tighten puller (4) and extension-Puller (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 2-7 to attach to tool.
- Thread nut (4) onto rear of puller (3) as shown in exploded view.
 - Thread extension-puller (5) into piston of tool.
 - Thread puller (3) into extension-puller (5).
Note: Thread on puller (3) is a left hand thread.
 - Tighten nut (4) against face of extension-puller (5) using wrench provided with GB20SF tool.
Note: Thread on puller (3) is a left hand thread.
 - Thread anvil (1) onto anvil holder (2).
 - Thread assembled anvil holder (1 & 2) onto tool aligning groove on anvil holder (2) with the 3 set screws on the tool.
 - Tighten the 3 set screws on the tool locking the anvil holder in place..

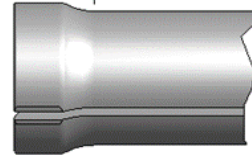
DISASSEMBLY:

Reverse assembly instructions.

WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

- APPLY LOCTITE® C5-A® ANTI-SIEZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



6/20 REV 8/26

GAGE BILT
MADE in USA

44766 Centre Court, Clinton Twp., MI. 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB20SF
Self-Releasing 12mmØ		Bobtail® Lockbolt		
Ref. No.	Qty.	Description		BOB12MM- 20SF-41
1	1	Anvil		11273
2	1	Anvil Holder		11272
3	1	Puller		31243
4	1	Nut		72007
5	1	Extension-Puller		71251

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