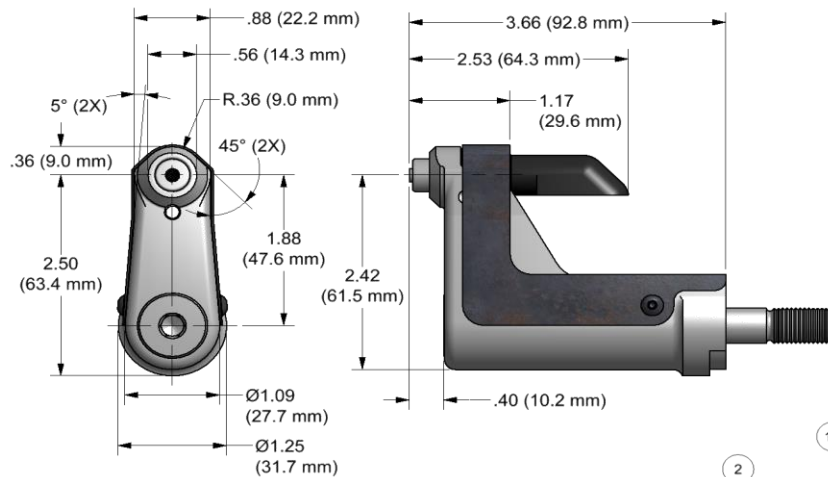
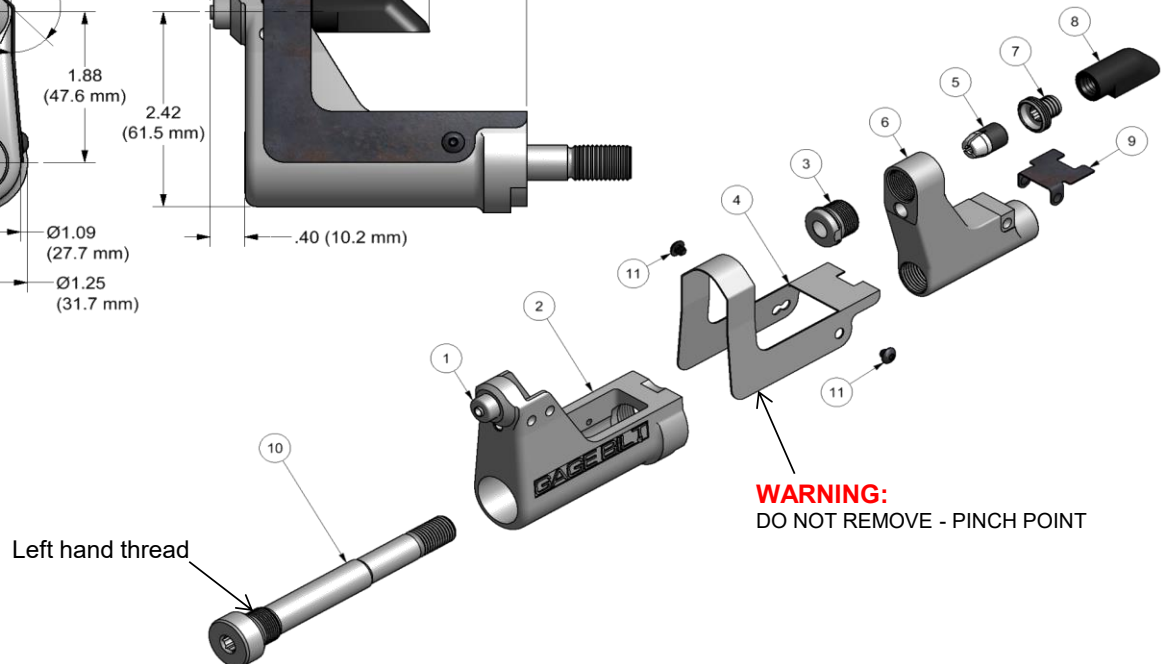


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

## NOTES:

1. Nose assembly shipped with 60447 stop.



8/24 REV 10/25

\*Use Adapter No. 751206-1 (No stroke limiter needed).  
Optional use 713206 (No stroke limiter needed).  
\*\*Use Adapter No. 353206-1 & 745160 stroke limiter.

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| Type:    |      | Fasteners:                                                                              | Recommended Tool:                                              |
|----------|------|-----------------------------------------------------------------------------------------|----------------------------------------------------------------|
| 13/64" Ø |      | ASP®<br>ASP 2, ASP PF, ASP 2 F,<br>ASP 2 LC, ASP 4 FF, ASP FF,<br>ASP F, ASP-LC and MAF | GB206-500(A)                                                   |
|          |      |                                                                                         | Alternate Tools:<br>*GB751, GB731OS/206,<br>**GB745 & GB110AOS |
| Ref. No. | Qty. | Description                                                                             | ASP06-37OSSG                                                   |
| 1        | 1    | Anvil Insert                                                                            | 10142                                                          |
| 2        | 1    | Anvil Assembly (Incl. #1)                                                               | 13588                                                          |
| 3        | 1    | Collet Cartridge                                                                        | 27704                                                          |
| 4        | 1    | Guard                                                                                   | 60443                                                          |
| 5        | 1    | Super Grip Jaw Assembly                                                                 | 30656-S10                                                      |
| 6        | 1    | Collet Housing                                                                          | 20743                                                          |
| 7        | 1    | Barbed Retainer                                                                         | 70580                                                          |
| 8        | 1    | Deflector                                                                               | 61107                                                          |
| 9        | 1    | Backguard                                                                               | 60444                                                          |
| 10       | 1    | Drawbar                                                                                 | 71153                                                          |
| 11       | 2    | Button Head Cap Screw                                                                   | 408511                                                         |