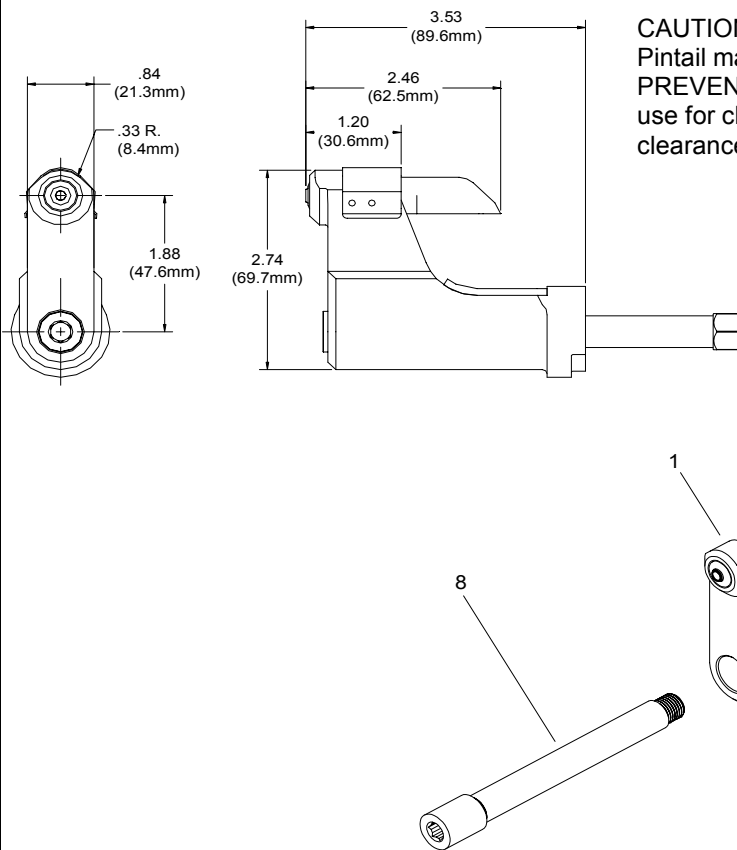


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!

ASSEMBLY INSTRUCTIONS:

On front of GB204 installation tool remove screw and stop. With collet placed in anvil, install on tool. Slide draw bar thru anvil and collet. Using an allen wrench, tighten the nut on the end of the draw bar (apply Vibra-TITE® part no. 405124 to threads on draw bar). Replace screw and stop on tool.

4/11 REV. 3/12

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Type: Self-Releasing		Fastener: NAS1398A / NAS1399A NAS1768 / NAS1769		Recommended Tool: GB204A		
1/8, 5/32, 3/16 & 1/4 Ø				Alternate Tools: *GB752, **GB745, *GB722		
Ref. No.	Qty.	Description	4A- 204D-37OS	5A- 204D-37OS	6A- 204D-37OS	SMLS08- 204D-37OS
1	1	Anvil Insert	10427	10560	10657	10868
2	1	Anvil Assembly	19930	19934	19938	10969
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20723	20723	20723	20723
5	1	Super Grip Jaw Assembly	30425-S7	30545-S8	30656-S9	30864-S12
6	1	Barbed Retainer	70569	70569	70569	70569
7	1	Deflector	61107	61107	61107	61107
8	1	Drawbar	71117	71117	71117	71117
9	1	Nut	71114	71114	71114	71114
10	1	Cap	70571	70571	70571	70571

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.