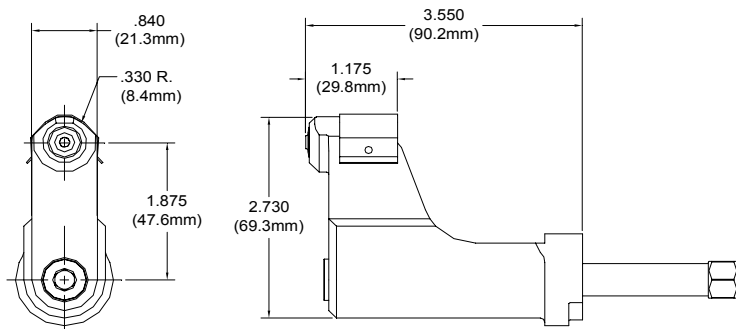
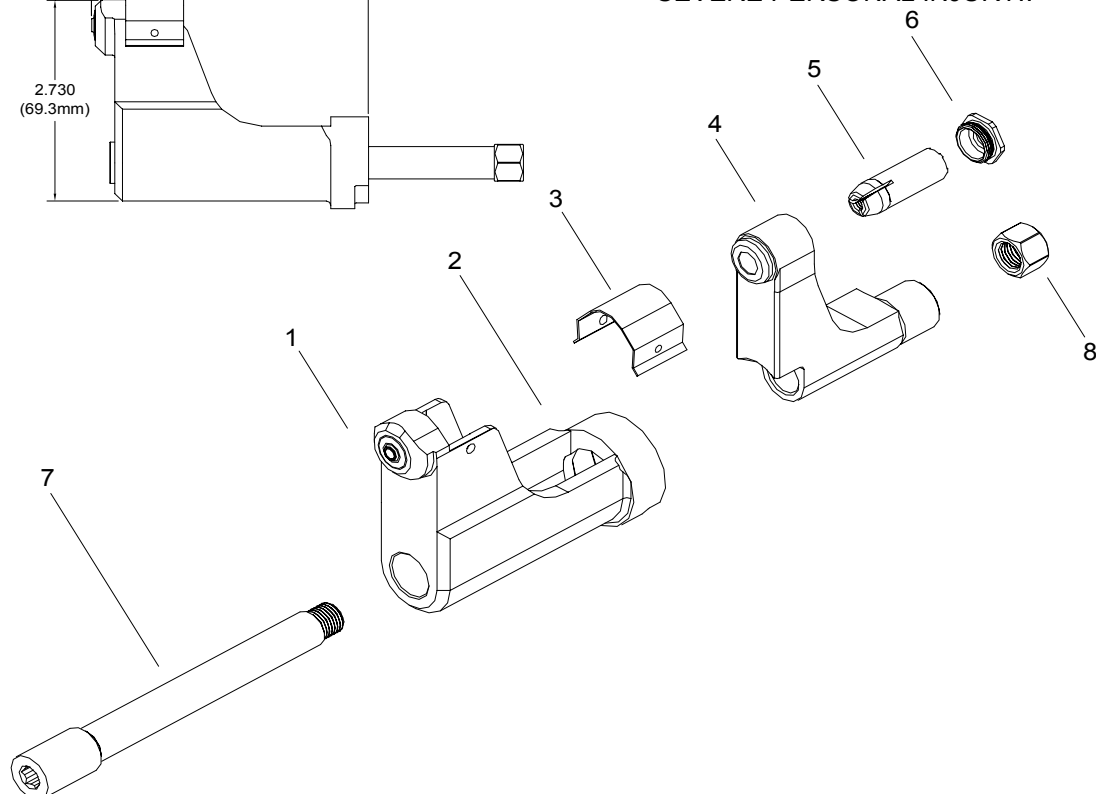


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!



ASSEMBLY INSTRUCTIONS:

On front of GBP204 installation tool remove screw and stop. With collet placed in anvil, install on tool. Slide draw bar thru anvil and collet. Using an allen wrench, tighten the nut on the end of the draw bar (apply Vibra-Tite part no. 405124 to threads on draw bar). Replace screw and stop on tool.

8/05 Rev. 12/09

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN U.S.A.

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Type: Self-Releasing			Fastener: NAS1398A / NAS1399A NAS1768 / NAS1769	Recommended Tool: GBP204A		
1/8, 5/32, 3/16 & 1/4 Ø				Alternate Tools: *GB752, **GBP745D, *GB722		
Ref. No.	Qty.	Description	4A- 204C-37OS	5A- 204C-37OS	6A- 204C-37OS	SMLS08- 204C-37OS
1	1	Anvil Insert	10427	10560	10657	10868
2	1	Anvil Assembly	19930	19934	19938	10969
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20723	20723	20723	20723
5	1	Super Grip Jaw Assembly	30425-S3	30545-S5	30656-S4	30864-S6
6	1	Cap	70647	70647	70647	70647
7	1	Draw Bar	71117	71117	71117	71117
8	1	Nut	71114	71114	71114	71114