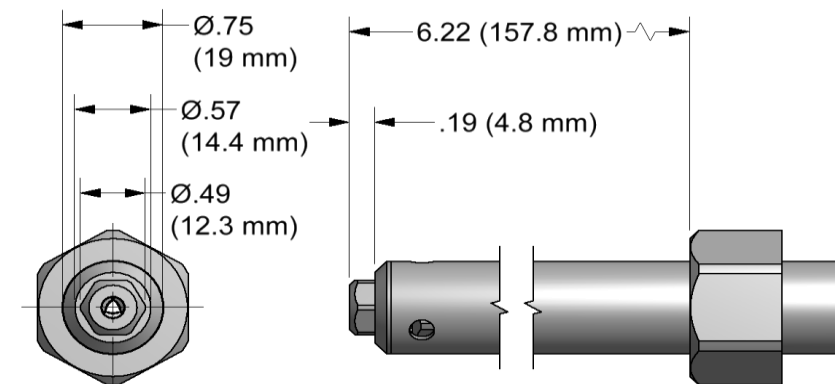


NOSE ASSEMBLY DATA SHEET



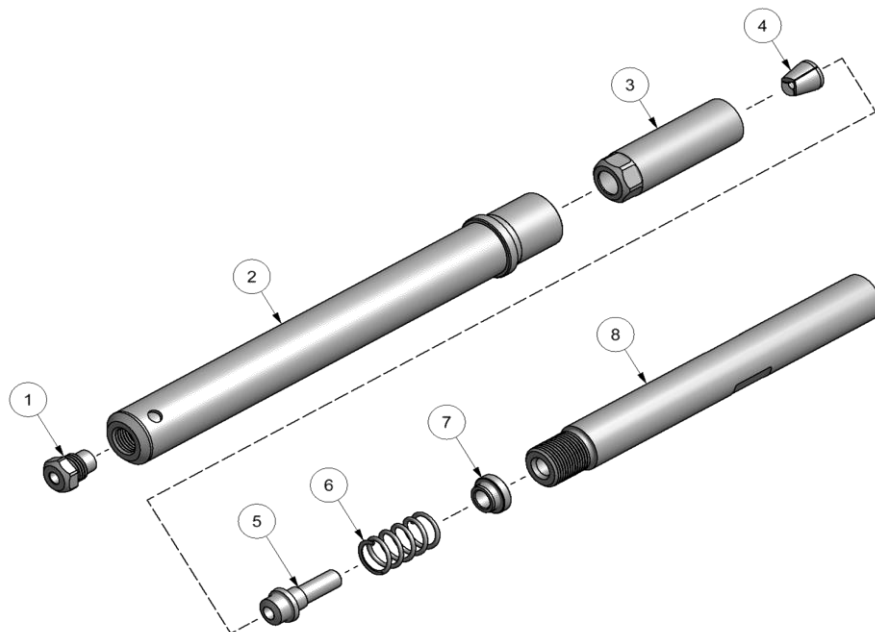
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (8) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 5 - 7 to attach to tool.
- Place extension-collet (8) on a flat work surface hex side up.
 - Place cap (7) on extension-collet (8). (Note direction from exploded view).
 - Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7) and extension-collet (8). Place jaw set (4) on top of follower (5).
 - Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (8)
 - Thread assembled collet (3) and extension-collet (8) onto piston assembly on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
 - Slide anvil holder assembly (2) over assembled collet (3) and extension-collet (8).
 - Slide retaining nut from tool (retaining nut stop not used in this nose assembly) over anvil holder assembly (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.



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GAGE BILT
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Type:		Fastener:		Recommended Tool: GB722	
Self Releasing Ø1/4"		POP® OPEN END NAIL RIVET		Alternate Tools: GB713, GB752 & GB2480(A)	
No.	Qty.	Description			8CN-713-61
1	1	Nose Tip			10211-1
2	1	Anvil Holder Assembly			10942-3
3	1	Collet			20413
4	1	Jaw Set			30856
5	1	Follower			40889-2
6	1	Spring			50421
7	1	Cap			40810
8	1	Extension-Collet			70822