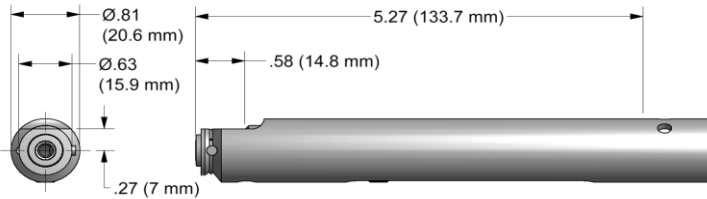


NOSE ASSEMBLY DATA SHEET



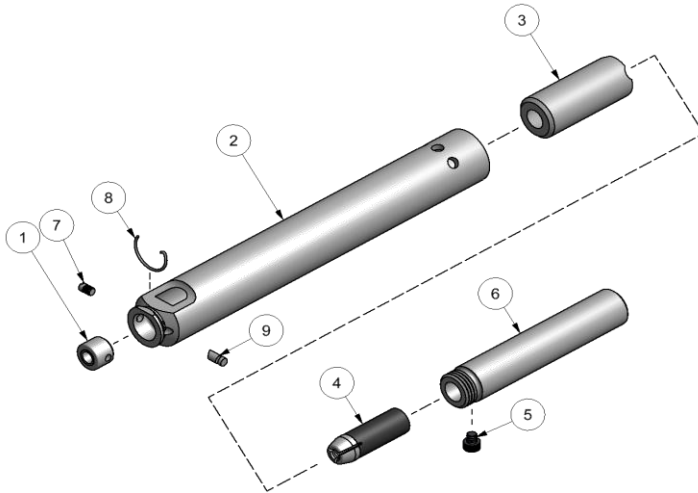
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and drawbolt (6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (4) into collet (3).
 - Tighten assembled collet (3) to drawbolt (6). Thread screw (5) into drawbolt (6).
 - Tighten assembled collet (3) & drawbolt (6) to piston on tool.
 - Slide anvil holder (2) over assembled collet (3).
 - Align holes on anvil holder (2) with holes in nose fitting on tool and tighten two s.h.c.s. to lock into place.

DISASSEMBLY:

Reverse assembly instructions.



REV 10/23



GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool:
Single Action 1/4" Ø		NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	
Ref. No.	Qty.	Description	8C-740B-52
1	1	Anvil-Insert	13388
2	1	Anvil Holder	13351
3	1	Collet	20330
4	1	Super Grip Jaw Assembly	30864-CS
5	1	Screw	400046
6	1	Drawbolt	70316
7	1	Screw	15509
8	1	Spring-Retaining Ratchet Pin	50313
9	1		15519

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.