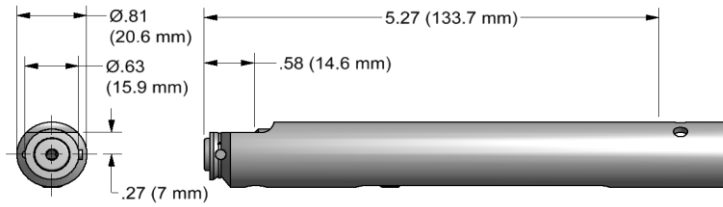


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

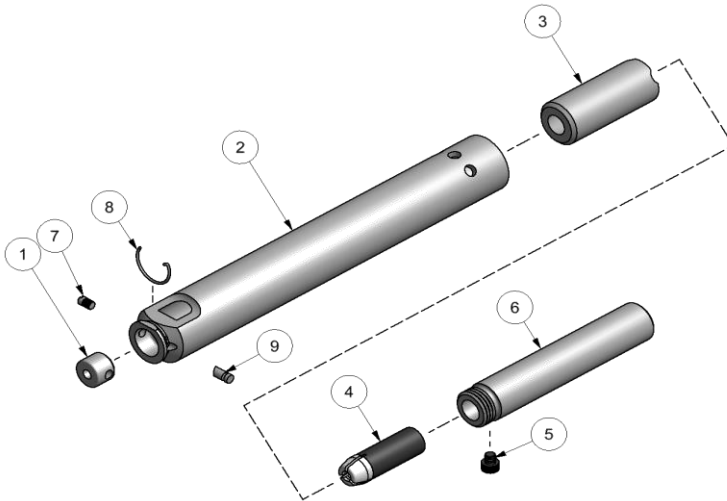
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and drawbolt (6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assembly (4) into collet (3).
- Tighten assembled collet (3) to drawbolt (6). Thread screw (5) into drawbolt (6).
- Tighten assembled collet (3) & drawbolt (6) to piston on tool.
- Slide anvil holder (2) over assembled collet (3).
- Align holes on anvil holder (2) with holes in nose fitting on tool and tighten two s.h.c.s. to lock into place.

DISASSEMBLY:

Reverse assembly instructions.



REV 10/25

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Type:		Fastener:		Recommended Tool: GB740
Single Action 3/16" Ø		NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR		
Ref. No.	Qty.	Description		6C-740B-52
1	1	Anvil-Insert		13387
2	1	Anvil Holder		13351
3	1	Collet		20330
4	1	Super Grip Jaw Assembly		30656-CS
5	1	Screw		400046
6	1	Drawbolt		70316
7	1	Screw		15509
8	1	Spring-Retaining		50313
9	1	Ratchet Pin		15519

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.