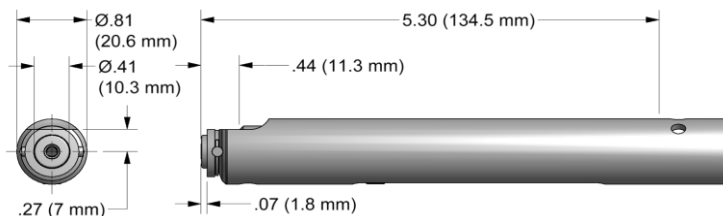


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

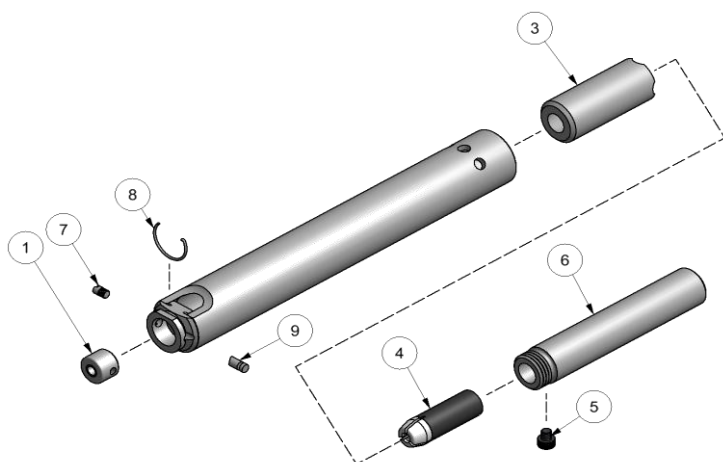
A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.

1. Insert super grip jaw assy (4) into collet (3).
2. Tighten assembled collet (3) to drawbolt (6). Thread screw (5) into drawbolt (6).
3. Tighten assembled collet (3) & drawbolt (6) to piston on tool.
4. Slide anvil holder (2) over assembled collet (3).
5. Align holes on anvil holder (2) with holes in nose fitting on tool and tighten two s.h.c.s. to lock into place.

DISASSEMBLY:

Reverse assembly instructions.



5/10 REV. 9/25

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Type:		Fastener:	Recommended Tool: GB740
Single Action 3/16" Ø		"A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	
Ref. No.	Qty.	Description	6A-740B-52
1	1	Anvil-Insert Universal	13384
2	1	Anvil Holder	13351
3	1	Collet	20330
4	1	Super Grip Jaw Assembly	30656-CS
5	1	Screw	400046
6	1	Drawbolt	70316
7	1	Screw	15509
8	1	Spring-Retaining	50313
9	1	Ratchet Pin	15519

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.