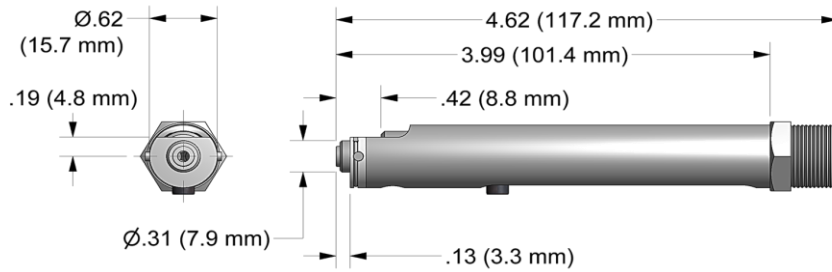


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow step 5 to attach to tool.

1. Place super grip jaw assembly (7) into rear of collet (6).

2. Hand thread assembled collet (6) to drawbolt (8) and tighten. If rear radius on collet (6) isn't aligned with threaded hole on drawbolt (8) when tight, unthread collet (6) slightly until aligned. (See image below).

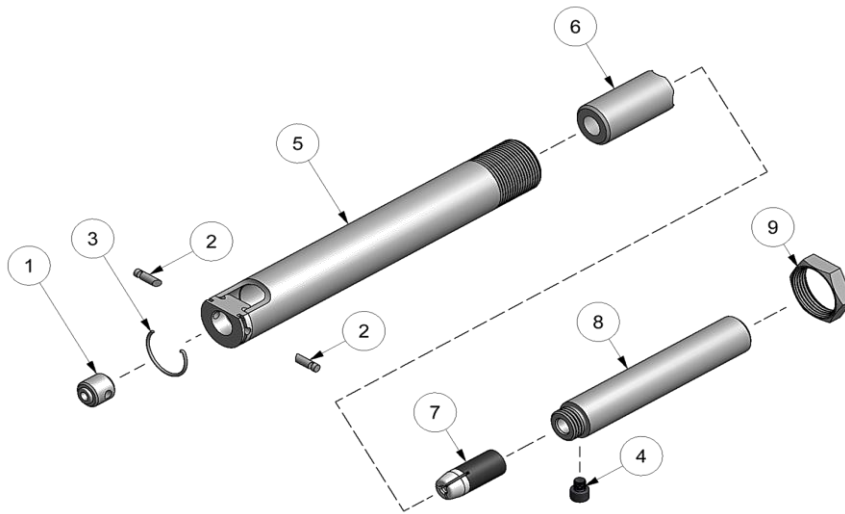
3. Slide assembled collet (6) and drawbolt (8) into anvil holder (5). Align threaded hole on drawbolt (8) with slot on anvil holder (5).

4. Insert screw (4) into threaded hole on drawbolt (8) and tighten.

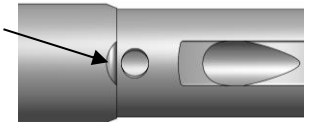
5. Thread drawbolt (8) to piston on tool one full turn then thread anvil holder (5) into tool until it stops. Tighten jam nut (9) to face of tool.

DISASSEMBLY:

Reverse assembly instructions



Align radius on collet (6) with threaded hole on bottom of drawbolt (8)



1/18 REV 10/25

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Type: Single Action			Fasteners: NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	Recommended Tool: GB715
1/8" Ø				Alternate Tools: GB51
Ref. No.	Qty.	Description	4C-715B-43AIS	
1	1	Anvil Insert	10384	
2	2	Ratchet Pin	15503	
3	1	Ratchet Pin Spring	50302	
4	1	Screw	70303	
5	1	Anvil Holder	10301-1	
6	1	Collet	20301	
7	1	Super Grip Jaw Assembly	30418-S	
8	1	Drawbolt	70301	
9	1	Locknut	70411	