

NOSE ASSEMBLY DATA SHEET

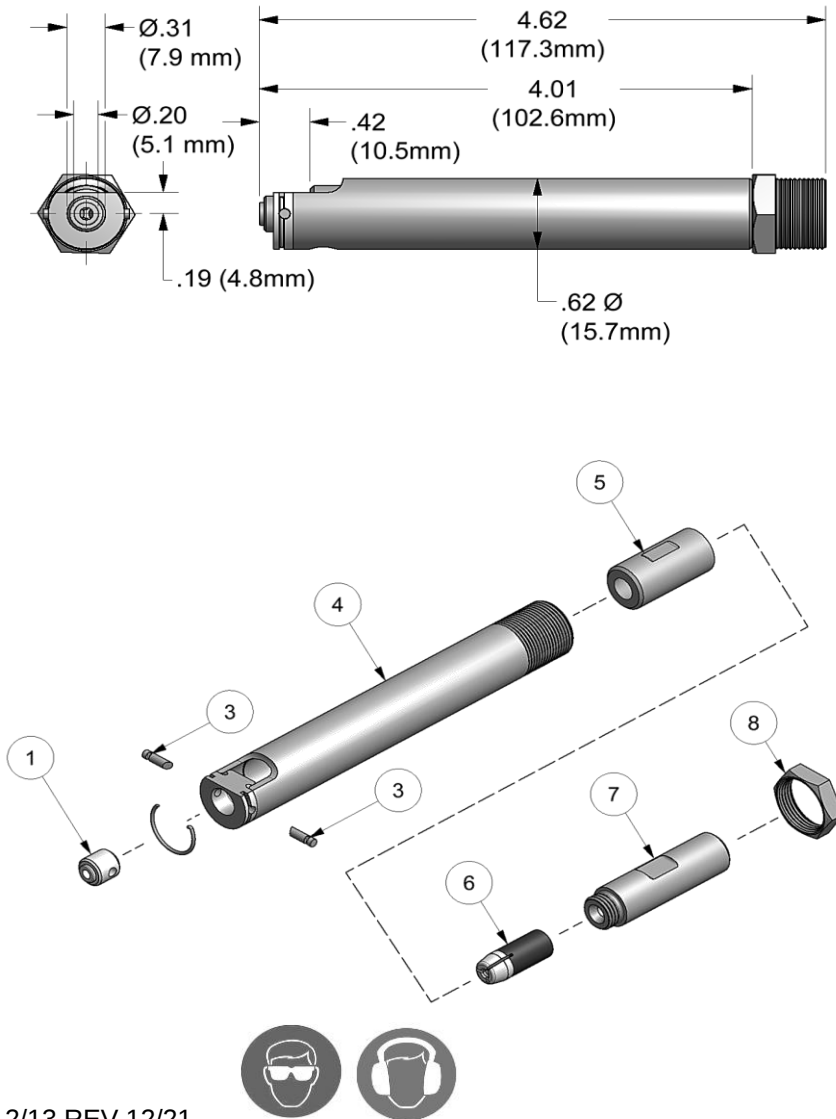
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
 - Tighten collet (5) and extension-collet (7) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-4 to attach to tool.
- Place super grip jaw assy (6) into rear of collet (5). Note direction in exploded view.
 - Thread assembled collet (5) to extension collet (7) using flats provided and tighten.
 - Thread assembled collet (5) & extension-collet (7) to piston on tool.
 - Slide anvil & holder assy (4) over collet (5) and extension-collet (7) and thread into tool. Tighten jam nut (8) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



12/13 REV 12/21

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Type: Single Action Non Self-Releasing			Fasteners: NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	Recommended Tool: GB54B	
1/8" Ø				Alternate Tool: GB55B & GB101A-54	
Ref. No.	Qty.	Description		4C-54-43	
1	1	Anvil Insert		10384	
2	1	Spring-Ratchet Pin		50302	
3	2	Ratchet Pin		15503	
4	1	Anvil & Holder Assy		13499	
5	1	Collet		20332	
6	1	Super Grip Jaw Assy		30418-S	
7	1	Drawbolt		70342	
8	1	Locknut		70411	

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