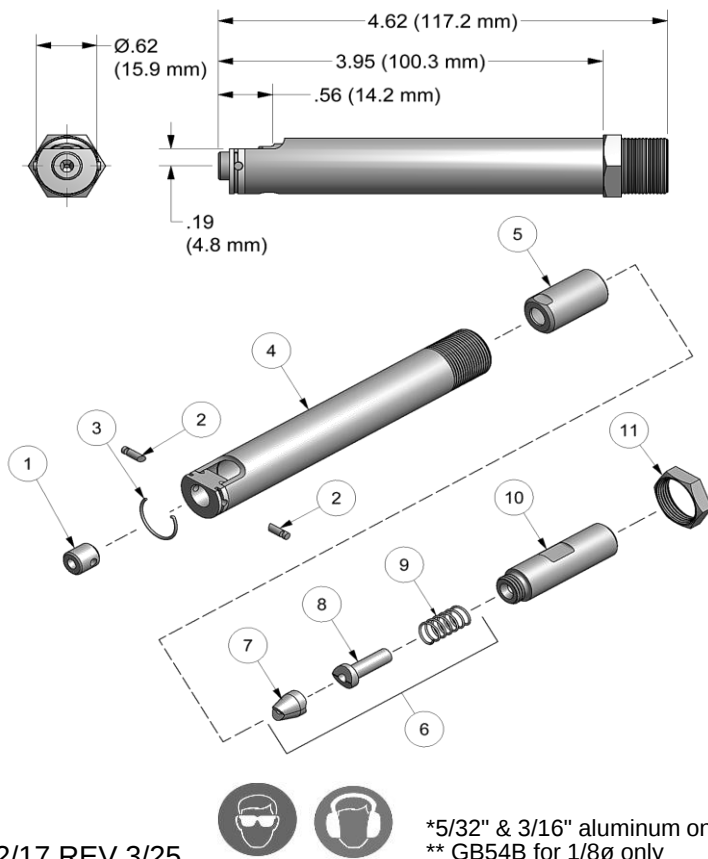


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (5) and drawbolt (10) to 80-100 IN-LBS. (.36 - 44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-4 to attach to tool.
- Place drawbolt (10) on a flat surface with threads facing upward. Slide spring (9) around follower (8) and carefully place onto top of drawbolt (10) with follower (8) tube into i.d. of drawbolt (10).
 - Carefully place jaw set (7) on top of follower (8) then place collet (5) over assembled parts and hand thread collet (5) to drawbolt (10). Torque collet (5) to drawbolt (10) per "B" above.
 - Thread assembled collet (5) & drawbolt (10) to tool using flats provided.
 - Slide anvil holder (4) over assembled collet (5) and drawbolt (10) and thread into tool. Tighten jam nut (8) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.

2/17 REV 3/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/8", 5/32" & 3/16" Ø		CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK	*GB55B
			Alternate Tools: **GB54B & GB101A-54
Ref. No.	Qty.	Description	456MAX-54-43
1	1	Anvil - Driving	10386
2	2	Pin - Ratchet	15501
3	1	Spring Ratchet - Pin	50302
4	1	Anvil Holder	13499
5	1	Collet	20513-3
6	1	Jaw Assembly (Inc. 8-10)	30513-F1
7	1	Jaw Set	30513
8	1	Follower	40506
9	1	Spring	50301
10	1	Drawbolt	70342-1
11	1	Locknut	70411

CHERRYMAX® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.