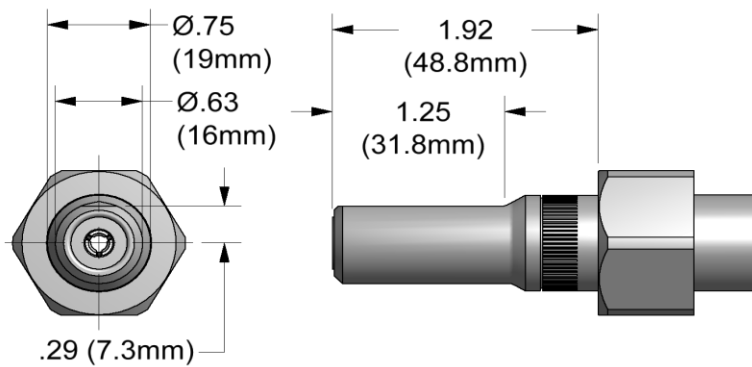


NOSE ASSEMBLY DATA SHEET



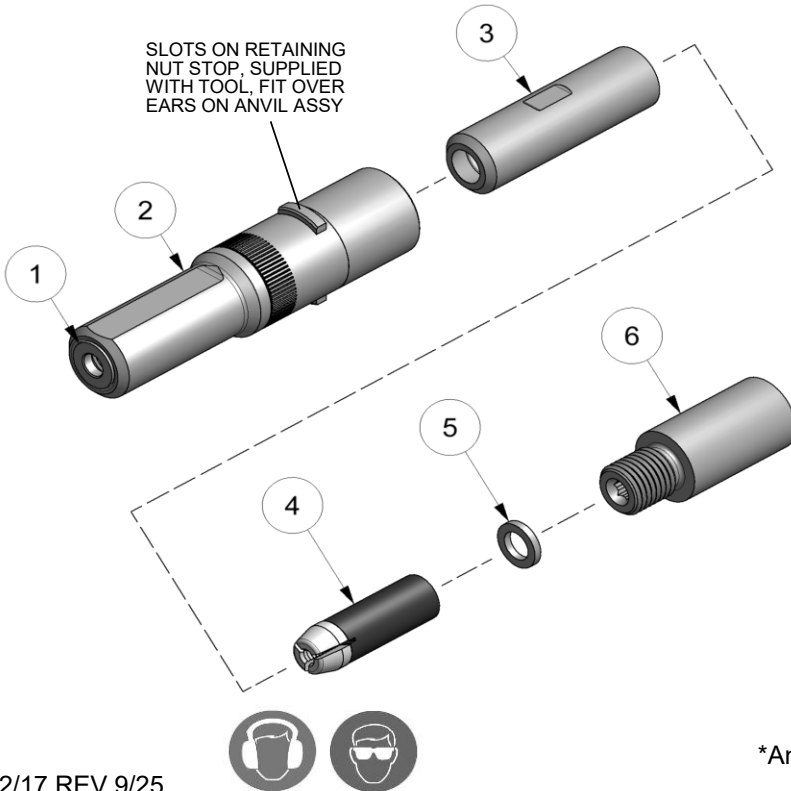
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4).
 - Thread collet (3) to extension-collet (6) using hex key in front of collet-extension (6) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



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*Anvil Assembly consists of #1 and 35208 retainer

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 10mm Ø		AVSEAL® Engine Plug	GB751
Ref. No.		Description	10AVP-752C-20
1	Qty.	Anvil-Driving	18013
2	1	Anvil & Holder Assembly (Inc. #1)	13337
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30864-S14
5	1	Spacer	70572
6	1	Extension-Collet	70550-1

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