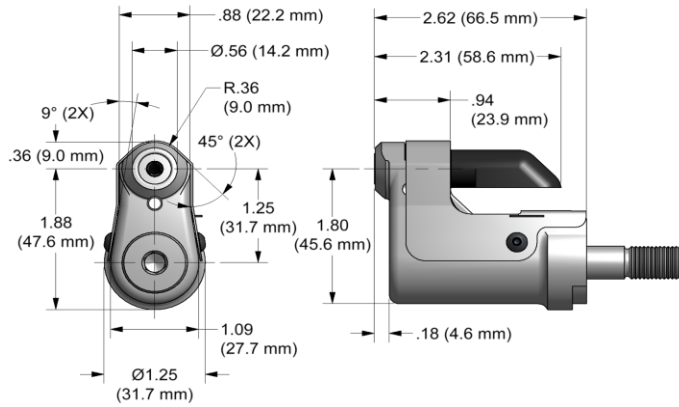
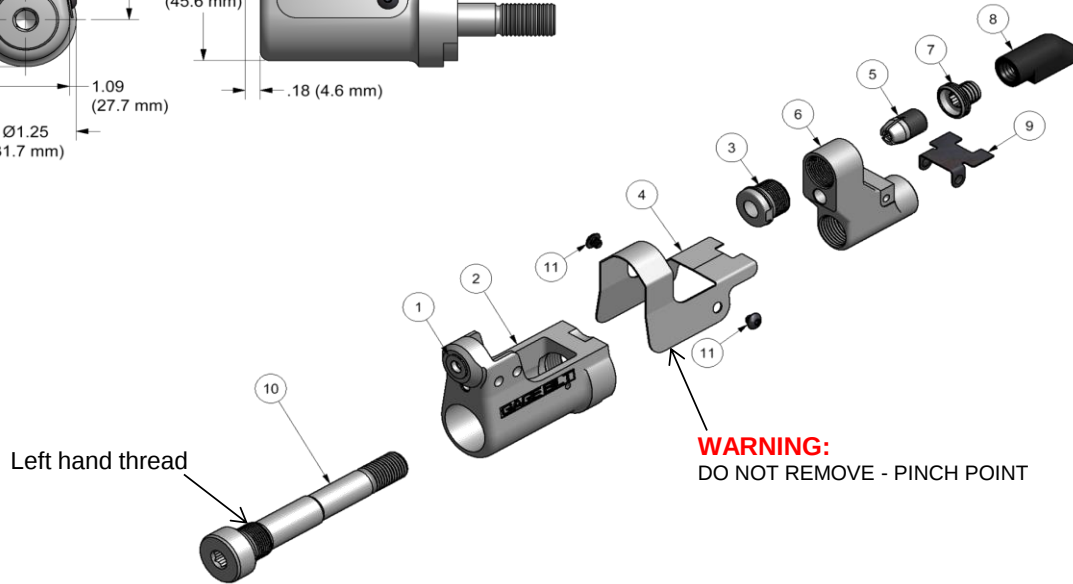


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTES:

1. Nose assembly shipped with 60447 stop.



*Use Adapter No. 751206-1 & 722143 stroke limiter.
Optional use 731206 (No stroke limiter needed).
**Use Adapter No. 353206-1 & 745160 stroke limiter.

7/23

GAGE BILT
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Type:		Fasteners:		Recommended Tool:	
1/4" Ø		CHERRYMAX® BACR15FR & FP M7885 / NAS9300		GB206-500(A)	
				Alternate Tools: *GB722, GB731OS/206, **GB745 & GB110AOS	
Ref. No.	Qty.	Description		08MAX-27OSSG	
1	1	Anvil Insert		18009	
2	1	Anvil Assembly (Incl. #1)		13572	
3	1	Collet Cartridge		27704	
4	1	Guard		60442	
5	1	Super Grip Jaw Assembly		30864-S13	
6	1	Collet Housing		20742	
7	1	Barbed Retainer		70580	
8	1	Deflector		61107	
9	1	Backguard		60519	
10	1	Drawbar		71151	
11	2	Button Head Cap Screw		408511	

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