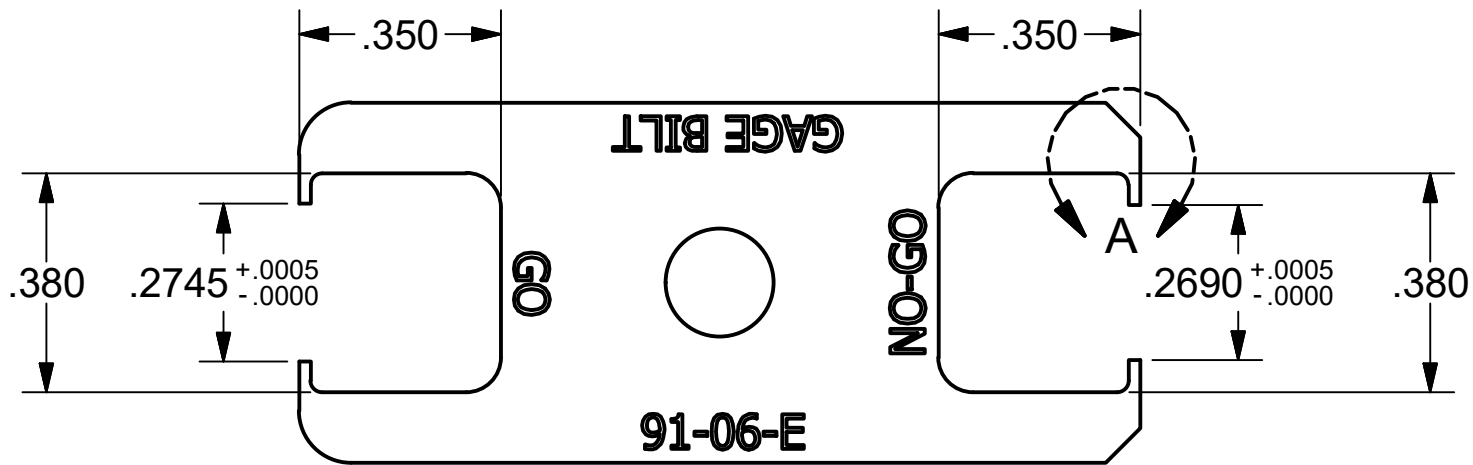
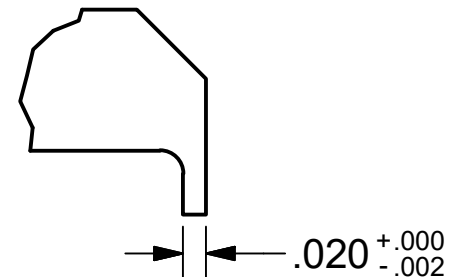


91-06



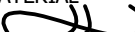
PIN/COLLAR: NAS4450S06, 4450V06 / NAS4445DD06

MATERIAL: ALLOY STEEL; TI-KRIMP PIN / ALUM NUT



DETAIL A
SCALE 6 : 1

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED		GAGE BILT GAGE BILT, Inc.				
DIM'S ±.010						
ANGLES ±3°						
SURFACE FINISH NOT TO EXCEED 125 Ra		KRIMP GAGE				
SURFACES TO BE CONCENTRIC, PARALLEL, FLAT SQUARE & TRUE WITHIN .005 TIR						
FINISH - BLACK OXIDE		DRAWN BY	CK'D BY	DATE	SCALE	MATERIAL
ETCH		TMD	TP	1/20/2021	3X	
RADII .005 - .015		HEAT TREAT 				91-06
EDGES .005 - .015						