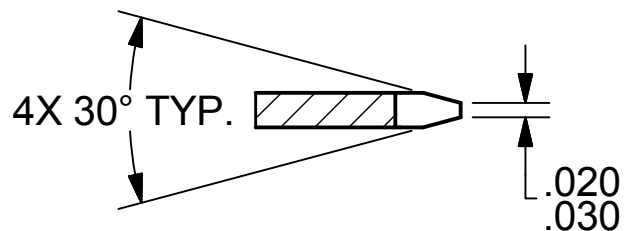
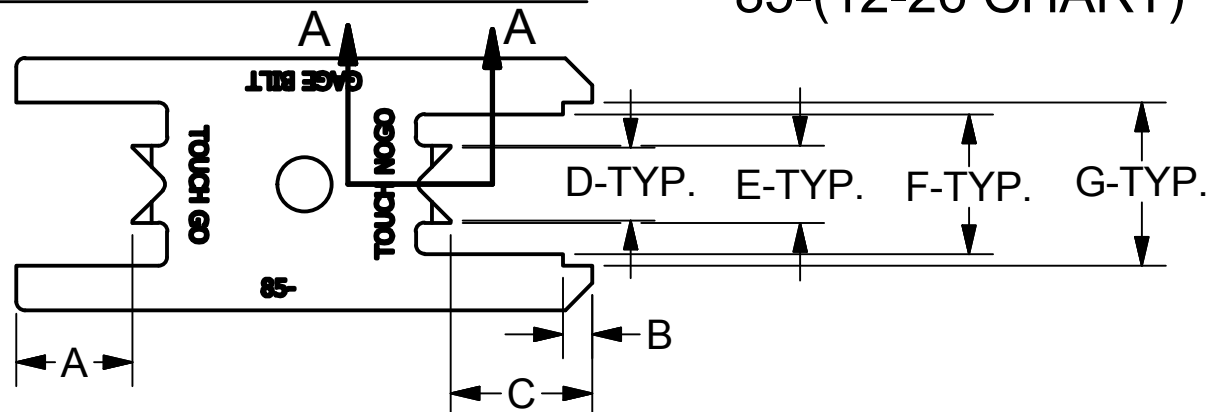


PIN POSITION AND SWAGE GAGE

85-(12-26 CHART)



ENLARGED VIEW OF POINTS



GAGE NUMBER	REV	NOM. SIZE	A +.001/- .000	B +.001/- .000	C +.001/- .000	D ±.005	E ±.001	F +.002/- .000	G +.010/- .000
85-12	D	3/8	.161	.036	.233	.121	.136	.2530 ^{+.0005} _{-.0000}	.312
85-16	D	1/2	.564	.158	.658	.406	.421	.760 ^{+.001} _{-.000}	.840
85-17	D	17/32	.200	.079 ^{+.002} _{-.000}	.279	.149	.164	.284	.375
85-18	D	9/16	.287	.056 ^{+.002} _{-.000}	.363	.209	.224	.399	.468
85-19	D	19/32	.404	.102 ^{+.002} _{-.000}	.492	.253	.268	.485	.562
85-21	C	21/32	.287	.138 ^{+.002} _{-.000}	.363	.209	.224	.3684	.468
85-22	C	11/16	.507	.149	.603	.324	.339	.5750 ^{+.0005} _{-.0000}	.687 ^{+.002} _{-.000}
85-23	B	23/32	.295	.075 ^{+.002} _{-.000}	.373	.209	.224	.399	.468
85-24	C	3/4	.197 ^{+.002} _{-.000}	.064 ^{+.002} _{-.000}	.232 ^{+.002} _{-.000}	.121	.136	.239	.310
85-25	B	25/32	.216	.097 ^{+.002} _{-.000}	.258	.143	.158	.284	.375
85-26	B	13/16	.378	.350 ^{+.002} _{-.000}	.811	.307	.322	.554	.795

DO NOT SCALE DRAWING

GAGE BILT
GAGE BILT, Inc.

PROFILE GAGE

DRAWN BY TMD	CK'D BY KA	DATE 8/16/2017	SCALE	MATERIAL
HEAT TREAT				85-(12-26 CHART)