

745205 ADAPTER DATA SHEET

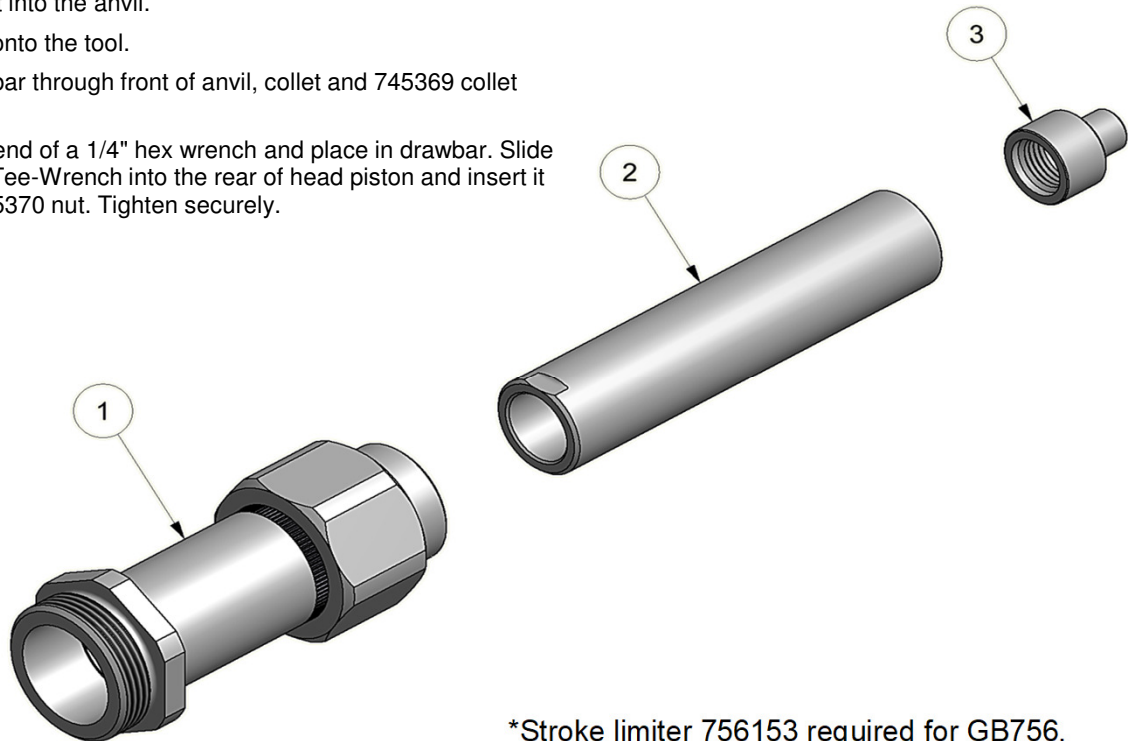
To attach adapter and nose to tool:

1. Apply Vibra-Tite® to threads on the 745370 nut, 745369 collet adapter and to the male threads on the 745367 anvil adapter assy.
2. Place 745370 nut inside the 745369 collet adapter as shown.
3. Thread 745369 collet adapter onto head piston. Insert hex wrench into the rear of head piston and secure in vice. Wrench tighten 745369 collet adapter.
4. Thread the anvil onto the 745367 anvil adapter. Place anvil in vice to secure and wrench tighten the 745367 anvil adapter.
5. Place collet into the anvil.
6. Assemble onto the tool.
7. Slide drawbar through front of anvil, collet and 745369 collet adapter.
8. Use Short end of a 1/4" hex wrench and place in drawbar. Slide the A-139 Tee-Wrench into the rear of head piston and insert it into the 745370 nut. Tighten securely.

CAUTION

Pintail may eject forcibly.
Used for closed access applications
only to prevent severe personal injury!

To remove adapter and nose from tool
reverse assembly instructions



*Stroke limiter 756153 required for GB756.

**Stroke limiter 258153 and 258156 relief valve
required with GB2581(A).

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Type:		Adapts GB205(A) Series Nose Assemblies to: GB745, *GB756 and **GB2581(A) Installation Tools	
Rotatable Offset Nose Assembly Adapter			
Ref. No.	Qty.	Description	745205
1	1	Anvil Adapter Assy	745367
2	1	Collet Adapter	745369
3	1	Nut	745370
4	1	Tee-Wrench (Not Shown)	A-139