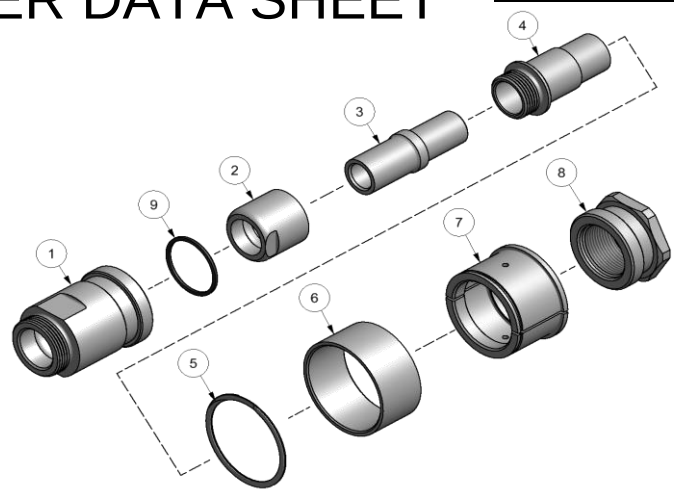
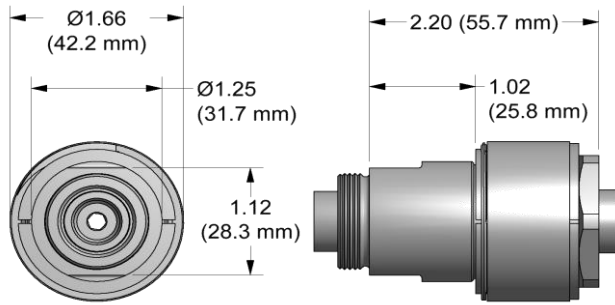


244206 ADAPTER DATA SHEET



Assembly Instructions:

1. Apply Vibra-tite® p/n 405125 onto threads of adapter nose-tool side (8) and install onto tool.
2. Apply Vibra-tite® p/n 405125 onto threads of extensions adapter-drawbar (4). Insert adapter assy-drawbar (3), slide cap-drawbar adapter (2) over adapter assy-drawbar (3). Using 7/32 hex key, tighten cap-drawbar adapter (2) to extension adapter-drawbar (4). Tighten entire assembly to the piston on the tool.
3. Install o-ring (9) into adapter anvil-offset (1) and slide over assembled parts on piston on tool.
4. Assemble split ring (7) around adapter anvil-offset (1) and adapter nose-tool side (8) then slide retaining sleeve (6) over split ring (7). Install retaining ring (5).

Disassembly Instructions:

Note: If adapter is purchased new:

1. Remove retaining ring (5) then retaining sleeve (6) and split ring (7).
2. Remove assembled cap-drawbar adapter (2), adapter assy-drawbar (3), extension adapter-drawbar (4) from adapter anvil-offset (1).
3. Install adapter nose-tool side (8) onto tool.
4. Apply Vibra-tite® p/n 405125 onto threads of extension adapter-drawbar (4). Insert hex key in rear of piston on tool and tighten assembled cap-drawbar adapter (2), adapter assy-drawbar (3), extension adapter-drawbar (4) to piston on tool.
5. Slide adapter anvil-offset (1) over assembled cap-drawbar adapter (2), adapter assy-drawbar (3), extension adapter-drawbar (4).
6. Assemble split ring (7) around adapter anvil-offset (1) and adapter nose-tool side (8) then slide retaining sleeve (6) over split

4/23 REV 10/24

GAGE BILT
MADE in USA

44766 Centre Court, Clinton Twp., MI. 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Adapts XX-25OS, XX-27OS, XX-30OS, XX-34OS, XX-36OS & XX-37OS Series Nose Assemblies to: Huck® 202, 244, 2012 & 2025 Installation Tool	
Rotatable Nose Assembly Adapter			
Ref. No.	Qty.	Description	244206
1	1	Adapter Anvil-Offset	731240
2	1	Cap-Drawbar Adapter	731244
3	1	Adapter Assy-Drawbar	731242
4	1	Extension Adapter-Drawbar	731241
5	1	Retaining Ring	408423
6	1	Retaining Sleeve	756263
7	1	Split Ring	756262
8	1	Adapter Nose-Tool Side	731247-2
9	1	O'ring	400787

Vibra-tite® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. HUCK® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.