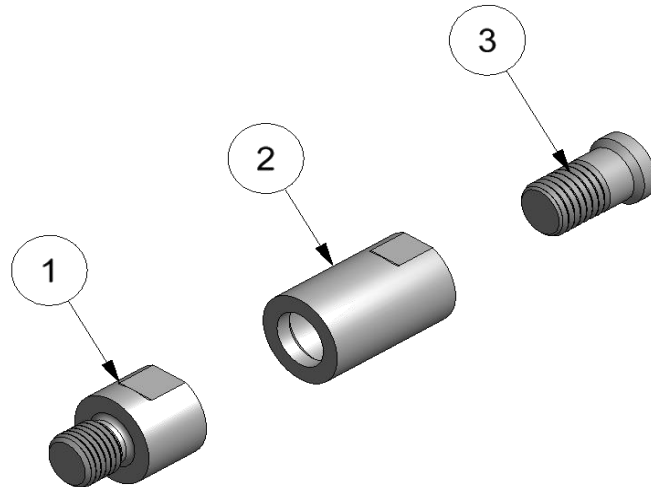


# 11075154RA STROKE LIMITER SHEET



## **11075154RA Assembly Instructions:**

Apply Vibra-tite® p/n 405125 to threads on #3 drawbolt.

Thread through #2 sleeve drawbolt and tighten to #1 extension drawbolt using 9/16" wrench flats on #1 extension drawbolt and 5/32" hex key in rear of #3 drawbolt.

## **11075154RA Installation Instruction:**

Remove extension collet 70463 from Right Angle Nose and 110750 anvil adapter from tool.

Apply Vibra-tite® p/n 405125 to threads on 110749 and install 11075154RA adapter to collet adapter 110749 on tool using 37/64" wrench flats on sleeve-drawbolt #2 110056.

Slide 110750 anvil adapter over 11075154RA and reattach to tool.

Slide 70459 adapter assembly into 110751 adapter and tighten locking nut to 110750 anvil adapter.

Insert hex key A-931 through back of tool into 110057 drawbolt in 11075154RA to tighten to 75322 drawbolt in Right Angle Nose. Retighten locknut on 70459 if needed.

## **11075154RA Removal Instructions:**

Loosen locknut from 70459 and insert 5/32" hex key through back of tool to remove 110057 drawbolt #3 from 75322 drawbolt in Right Angle Nose.

Remove Right Angle Nose from tool.

Remove 110750 anvil adapter from tool to remove 11075154RA from tool using 37/64" wrench flats on sleeve-drawbolt 110056.

6/25 REV 8/25

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Type:

3/8" Stroke Limiter

3/8" Stroke Limiter for -54RA Nose Assemblies to be used on  
GB110A-500 Battery Installation Tool

| Ref. No. | Qty. | Description        | 11075154RA |
|----------|------|--------------------|------------|
| 1        | 1    | Extension-Drawbolt | 110055     |
| 2        | 1    | Sleeve-Drawbolt    | 110056     |
| 3        | 1    | Drawbolt           | 110057     |

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