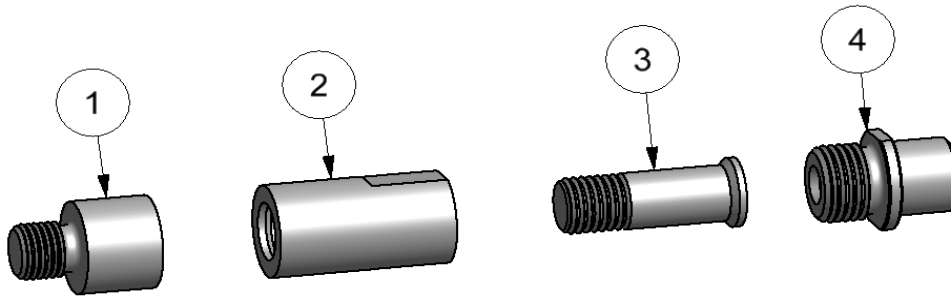


10775154RA STROKE LIMITER SHEET



10775154RA assembly Instructions:

1. Apply Loctite® #242 onto threads on drawbolt (3) (107060).
2. Insert drawbolt (3) (107060) through sleeve-drawbolt (2) (107059) and tighten drawbolt (3) (107060) to extension-drawbolt (1) using 5/32" hex in rear of drawbolt (3) (107060).
3. Thread and tighten sleeve-drawbolt (2) (107059) onto adapter-collet (4) (107061) using 37/64" wrench on sleeve-drawbolt (2) (107059).

Installing 10775154RA onto right angle nose assembly and tool:

1. Remove adapter assembly (107751A) from the tool by removing the retaining nut (211102), retaining nut stop (240102) union ring (VP1743), adapter anvil (107748) and adapter-collet (107750) from the tool. **Please note: Only adapter-anvil (107748) will need to be re-installed on tool. Retaining nut (211102), retaining nut stop (240102), and adapter-collet (107750) from 107751A adapter are not needed when using right angle nose assemblies.**
2. Remove extension-collet (70463) from the right angle nose assembly using a 3/16" tee wrench in rear of the extension-collet (70463). **Please note: Extension-collet (70463) is not needed when using 10775154RA stroke limiter. Extension-collet (70463) is needed when if installing on other tools. It's recommended to keep in a safe place if needed for other tools.**
3. Apply Loctite® #242 to threads on adapter-collet (4) (107061). Install assembled extension-drawbolt (1) (110055), sleeve-drawbolt (2) (107059) and drawbolt (3) (107060) onto adapter-collet (4) (107061) and tighten using 1/2" wrench on adapter-collet (4) (107061).
4. Apply Loctite® #242 to union ring (VP1743) and re-install adapter-anvil (107748) from 107751A adapter onto tool and tighten union ring (VP1743).
5. Insert right angle nose assembly into adapter-anvil (107748). Insert 5/32" hex t-wrench through rear of tool and into drawbolt (3) thread and tighten to drawbolt (75322) on right angle nose assembly.
6. Tighten the right angle nose assembly to the adapter-anvil (107748) using the retaining nut (211102) on right angle nose assembly.

10775154RA and right angle nose assembly removal Instructions:

1. Loosen the retaining nut (211102) on the right angle nose assembly.
2. Using 5/32" hex key in rear of tool and into the drawbolt (3), unthread the stroke limiter (10775154RA) and remove the nose assembly.

10/25 Rev. 3/26



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Type:		3/8" Stroke Limiter for -54RA Nose Assemblies to be used on GB107A-751 Battery Installation Tools.	
3/8" Stroke Limiter			
Ref. No.	Qty.	Description	10775154RA
1	1	Extension-Drawbolt	110055
2	1	Sleeve-Drawbolt	107059
3	1	Drawbolt	107060
4	1	Adapter-Collet	107061