



1. With nose assembly that came with standard GB107 tool removed insert appropriate size pintail tube (3) for diameter of rivet being installed into I.D. of piston of tool (see note regarding pintail tubes in exploded view above).
2. Apply Blue Loctite® #242 onto threads of piston and adapter-anvil (2).
3. Thread adapter-collet (1) onto piston of tool and tighten using 7/16" wrench flats.
4. Vibra-tite® p/n/ 405125 to threads on gearbox housing, insert adapter-anvil (2) into gearbox and tighten nut on tool.

GAGE BILT
MADE in USA

Type:		Adapts XX-704 Series Nose Assemblies to: GB107 Battery Installation Tools	
Non-Rotatable Nose Assembly Adapter			
Ref. No.	Qty.	Description	107704A
1	1	Adapter-Collet	107706
2	1	Adapter-Anvil	107707
3	1	Pintail Tube - 3/32"	40336
4	1	Pintail Tube - 1/8"	40472