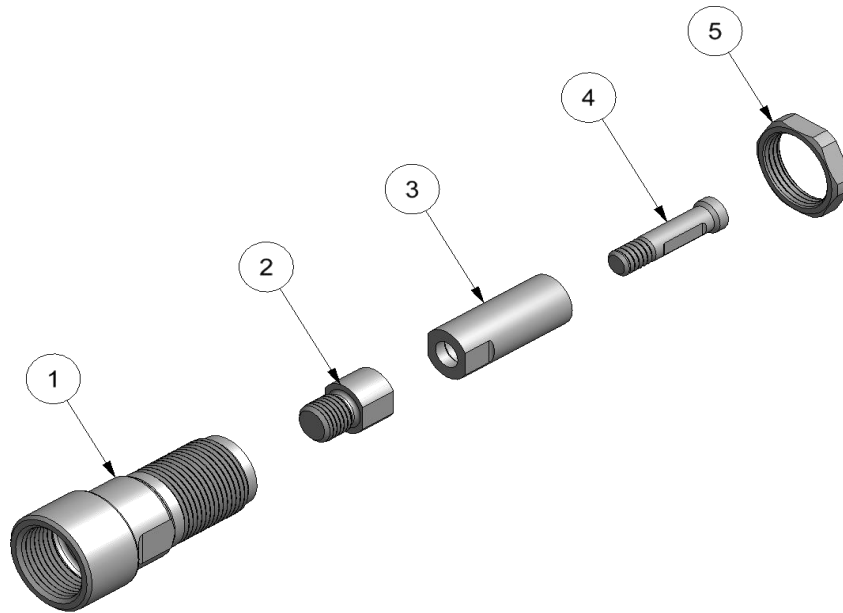


10770454RA STROKE LIMITER SHEET



Assembly Instructions: (107704 adapter must be attached to tool.)

1. Apply Vibra-tite® to threads on drawbolt (4).
2. Insert drawbolt (4) thru sleeve-drawbolt (3) and tighten onto extension-drawbolt (2) using 7/16" wrench on extension-drawbolt (2) and 7/32" wrench on drawbolt (4).
3. Apply Vibra-tite® p/n 405125 onto threads of adapter-collet (107706) and internal threads on adapter-anvil (107705) that comes with 107704 adapter.
4. Thread sleeve-drawbolt (3) onto adapter-collet (107706) that comes with 107704 adapter using 7/16" wrench on sleeve-drawbolt (3).
5. Thread anvil adapter (1) onto adapter-anvil (107705) that comes with 107704 adapter using 3/4" wrench on anvil adapter (1) .

Attaching to Right Angle Nose Assembly:

1. Tighten sleeve-drawbolt (3) onto nose assembly drawbolt (75322) using 7/32" flats on drawbolt (4)
2. Tighten nose assembly to anvil adapter (1).



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GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		3/8" Stroke Limiter for -54RA Nose Assemblies to be used on GB107A-704 Battery Installation Tools.	
3/8" Stroke Limiter			
Ref. No.	Qty.	Description	10770454RA
1	1	Anvil Adapter	107058
2	1	Extension-Drawbolt	107055
3	1	Sleeve-Drawbolt	107056
4	1	Drawbolt	107057
5	1	Locknut	70104

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