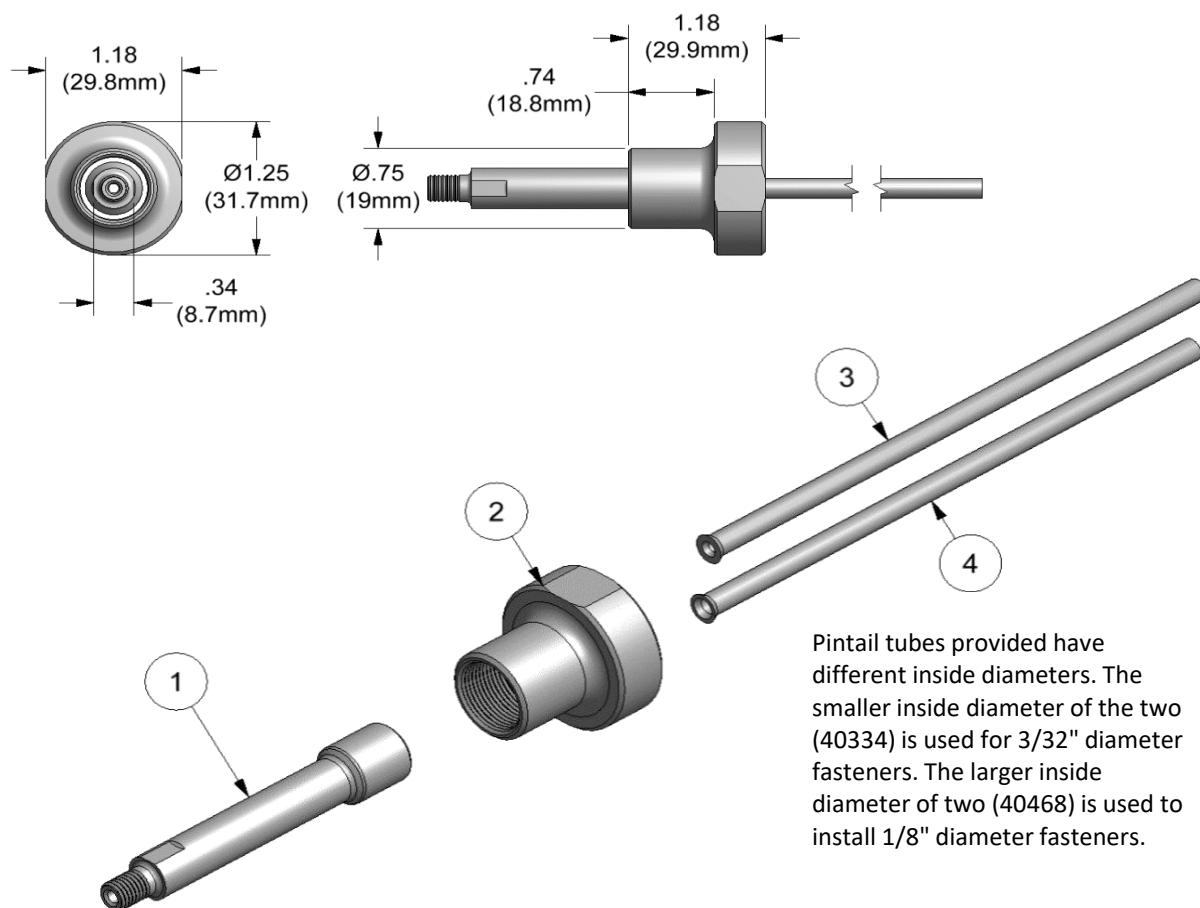


101054 ADAPTER DATA SHEET



Pintail tubes provided have different inside diameters. The smaller inside diameter of the two (40334) is used for 3/32" diameter fasteners. The larger inside diameter of two (40468) is used to install 1/8" diameter fasteners.

Assembly Instructions:

1. With nose assembly that came with standard GB101 tool removed insert appropriate size pintail tube (3) for diameter of rivet being installed into I.D. of piston of tool (see note regarding pintail tubes in exploded view above).
2. Apply Loctite® #242 onto threads of piston and front sleeve on tool
3. Thread adapter-collet (1) onto piston of tool and tighten using 11/32" wrench flats.
4. Thread adapter-anvil (2) onto tool and tighten using 1-3/16" wrench flats.

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Type:		Adapts XX-54-43 Series Nose Assemblies to: GB101 Battery Installation Tools	
Non-Rotatable Nose Assembly Adapter			
Ref. No.	Qty.	Description	101054
1	1	Adapter-Collet	101055
2	1	Adapter-Anvil	101716
3	1	Pintail Tube - 3/32"	40334
4	1	Pintail-Tube - 1/8"	40468

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