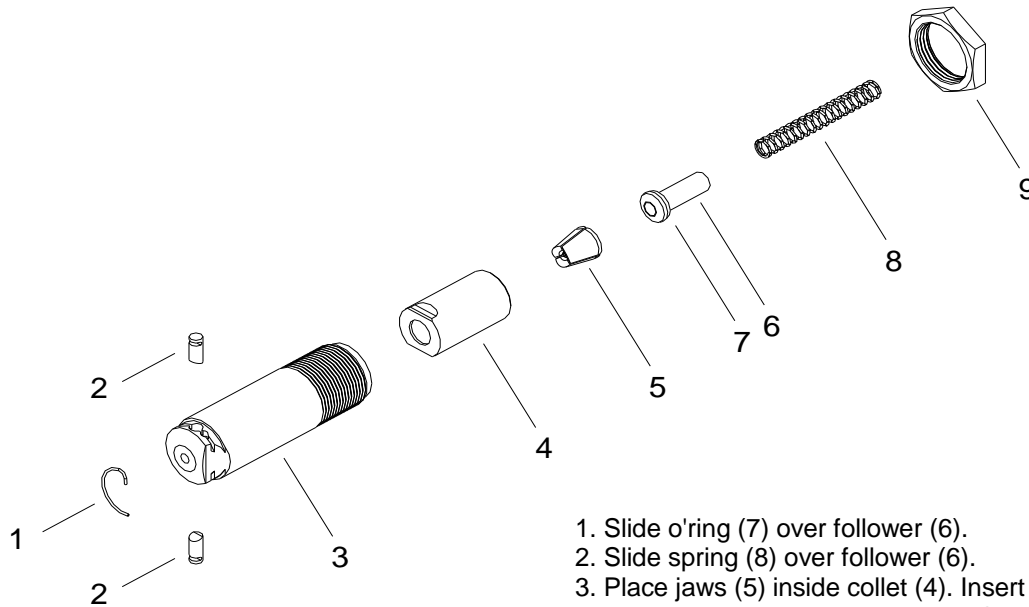
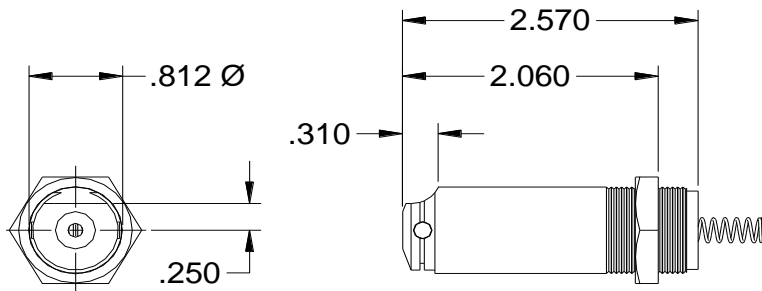


NOSE ASSEMBLY DATA SHEET



1. Slide o'ring (7) over follower (6).
2. Slide spring (8) over follower (6).
3. Place jaws (5) inside collet (4). Insert follower (6) inside collet (4) against jaws (5). Screw this assembly onto end of head piston. Tighten securely, using wrenches on flats provided.
4. Thread anvil (3), which contains jam nut (9) snugly into end of head cylinder. Tighten jam nut securely.

Rev. 3/03

GAGE BILT

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Type:		Fastener:		Recommended Tool: GB744
Non Self-Releasing 1/4" Ø		NAS9301-NAS9312 M7885 BACR15FP/FR BACR15GF/GK & NAS1900U SERIES		
Ref. No.	Qty.	Description	08MAX-744-20	
1	1	Retaining Ring	70101	
2	2	Stem Stop	70102	
3	1	Anvil	10869	
4	1	Collet	20842	
5	1	Jaw Set	30824	
6	1	Follower	40807	
7	1	O'Ring	A-720	
8	1	Spring	50806	
9	1	Jam Nut	70821	