



GAGE NUMBER	FIG.	REV	NOM. SIZE	A +.001 -.000	B +.001 -.000	C ±.001	D ±.005	E +.010 -.000	F	G (FLAT)
90-4-1	1	C	1/8	.160	.235	.083	.100 <sup>+.000</sup> <sub>-.001</sub>	.187 <sup>+.001</sup> <sub>-.000</sub>	.250	.002 .003
90-5-1	1	B	5/32	.200	.259	.080	.125 <sup>+.000</sup> <sub>-.001</sub>	.240 <sup>±.001</sup>	.375	.002 .003
90-6	2	D	3/16	.186	.278	.164	.105	.330		.002 .005
90-8	2	D	1/4	.226	.317	.224	.140	.430		.002 .005

DO NOT SCALE DRAWING

**GAGE BILT**  
GAGE BILT, Inc.

**PROFILE GAGE**

DRAWN BY TMD	CK'D BY KA	DATE 10/23/2014	SCALE	MATERIAL 
HEAT TREAT 				90-