



DIMENSIONS TENSION PULL-TYPE										
NOM. SIZE	GAGE NUMBER	A +.001 -.000	B	C	D +.001	E	F	G	H	J
.190 & .203	85-10	.208	.2260	.039	.164	.304	.060	.280	.2255	.304
			.2255	.037		.302	.058	.279	.2250	.302

(FOR GAGE 85-10
SEE FIGURE V)

DIMENSIONS TENSION PULL-TYPE						
NOM. SIZE	GAGE NUMBER	A +.001 -.000	B	C	D +.001	E
.164	85-7	.167	.230 .229	.030 .028	.136	.254 .252
	85-12	.161	.234 .233	.037 .036		.2535 .2530
.190 & .203	85-17	.200	.280 .279	.081 .079	.164	.286 .284
	85-2	.295	.374 .373	.038 .036	.224	.401 .399
	85-18	.287	.364 .363	.058 .056	.224	.401 .399
.250 & .266	85-21	.287	.364 .363	.140 .138	.224	.3704 .3684
	85-3	.339	.459 .458	.083 .081	.268	.487 .485
	85-8	.404	.492 .491	.110 .109	.268	.4725 .4720
.312 & .328	85-19	.404	.492 .491	.104 .102	.268	.487 .485
	85-4	.411	.549 .548	.062 .060	.339	.603 .601
	85-9	.507	.604 .603	.120 .119	.339	.5755 .5750
.375 & .391	85-22	.507	.604 .603	.150 .149	.339	.5755 .5750

- 85- {
- NAS2005V/2132V/NAS1080-
NAS1080P
NAS1080AP
NAS1080AT
NAS1080UG
NAS1080UK
 - NAS1456/1482/ NAS1080-
NAS1080P
NAS1080R
NAS1080AP
NAS1080AT
NAS1080UG
NAS1080MC
NAS1080UK
NAS1080MK
 - NAS1516/1542/ NAS1080D
- Ti, Tension/Alum & CRES
Collars (Pull type)
- Alloy Steel & CRES, Tension/
Alum, Steel/Monel & CRES
Collars (Pull type)
- Alum Pin/Alum Collar
(Pull type)

DO NOT SCALE DRAWING

			UNLESS OTHERWISE SPECIFIED			<p align="center">★GBP★CORP</p> <p align="center">PIN POSITION AND SWAGE GAGE</p>					
			DIM'S ± .010						DWN. BY TP		
			ANGLES ± 3°						SCALE <i>W</i>		
			SURFACE FINISH NOT TO EXCEED RHR						DATE 4-30-92		
			SURFACES TO BE CONCENTRIC PARALLEL, FLAT, SQUARE, & TRUE WITHIN TIR						MATERIAL <i>W</i>		
			FINISH - BLACK OXIDE			HEAT TREAT					
			★ ETCH			85-					
CHANGE	DATE	BY	RADM .005 - .015						<i>W</i>		
			EDGES .005 - .015								