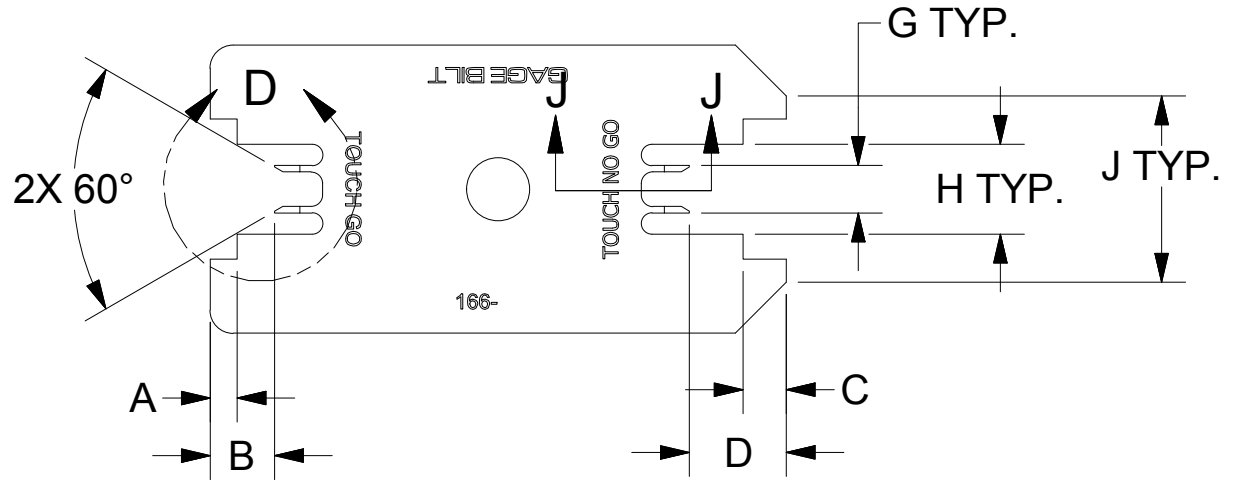
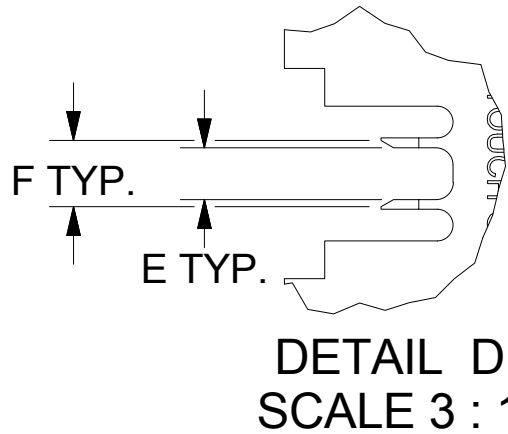


PIN POSITION AND SWAGE GAGE



GAGE NUMBER	REV	NOM. SIZE	A +.002 -.000	B +.002 -.000	C +.002 -.000	D +.002 -.000	E ±.002	F ±.001	G ±.001	H ±.001	J +.010 -.000
166-05	B	5/32	.070	.168	.112	.252	.090	.115	.124	.234	.365
166-06	B	3/16	.067	.177	.099	.259	.114	.139	.148	.262	.405
166-07	A	7/32	.115	.243	.145	.322	.130	.160	.170	.298	.444
166-08	B	1/4	.081	.237	.133	.321	.157	.187	.196	.344	.500

DO NOT SCALE DRAWING

GAGE BILT
GAGE BILT, Inc.

SWAGE GAGE

DRAWN BY TMD	CK'D BY KA	DATE 3/7/2016	SCALE	MATERIAL
HEAT TREAT			166 (05-08 CHART)	