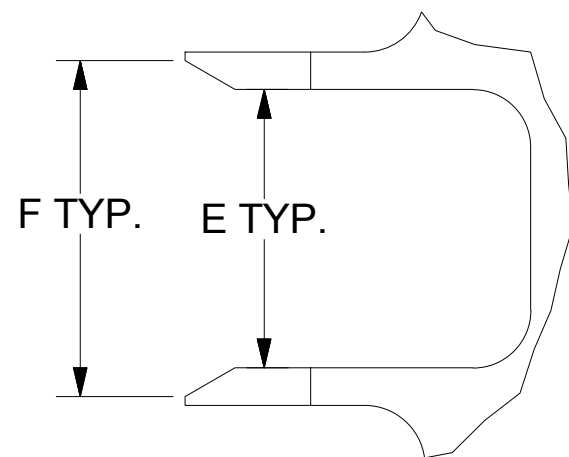
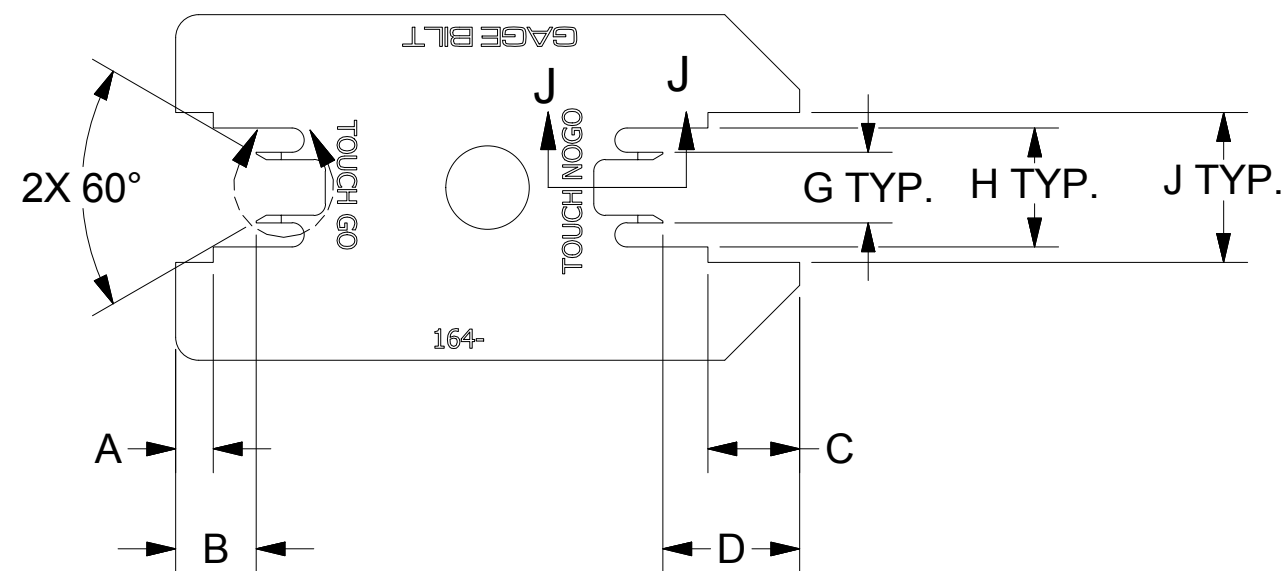


ENLARGED VIEW OF POINTS



PIN POSITION AND SWAGE GAGE



| GAGE NUMBER | REV | NOM. SIZE | A +.002 -.000 | B +.002 -.000 | C +.002 -.000 | D +.002 -.000 | E ±.002 | F ±.001 | G ±.001 | H ±.001 | J +.005 -.000 |
|-------------|-----|-----------|---------------------|---------------------|---------------------|---------------------|------------|------------|------------|------------|---------------------|
| 164-06 | G | 3/16" | .057 | .178 | .172 | .322 | .120 | .150 | .159 | .257 | .340 |
| 164-07 | G | 7/32" | .098 | .210 | .239 | .356 | .145 | .175 | .184 | .310 | .390 |
| 164-08 | G | 1/4" | .063 | .244 | .172 | .388 | .170 | .200 | .209 | .338 | .425 |

DO NOT SCALE DRAWING

GAGE BILT
GAGE BILT, Inc.

SWAGE GAGE

| | | | | |
|-----------------|---------------|------------------|-------|--------------|
| DRAWN BY TMD | CK'D BY TP | DATE 1/5/2015 | SCALE | MATERIAL |
| HEAT TREAT | | 55-60 Rc | | 164- (CHART) |