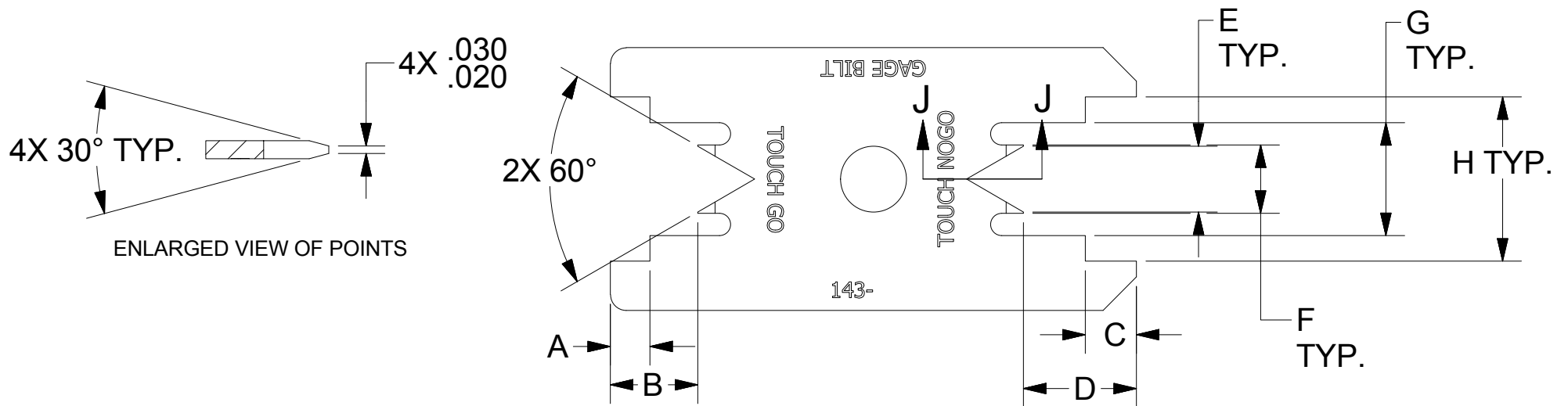


# PIN POSITION AND SWAGE GAGE

143 (04-08 CHART)



GAGE NUMBER	REV	NOM. SIZE	A ±.001	B ±.001	C ±.001	D ±.001	E ±.001	F +.000 -.002	G ±.001	H +.005 -.000
143-04	A	1/8	.104	.176	.132	.269	.110	.120	.225	.340
143-05	A	5/32	.108	.189	.141	.292	.146	.156	.265	.415
143-06	A	3/16	.108	.245	.132	.345	.180	.190	.325	.500
143-08	A	1/4	.150	.332	.195	.430	.250	.260	.430	.625

DO NOT SCALE DRAWING

**GAGE BILT**  
GAGE BILT, Inc.

**SWAGE GAGE**

DRAWN BY TMD	CK'D BY KA	DATE 7/16/2015	SCALE	MATERIAL
HEAT TREAT				143 (04-08 CHART)