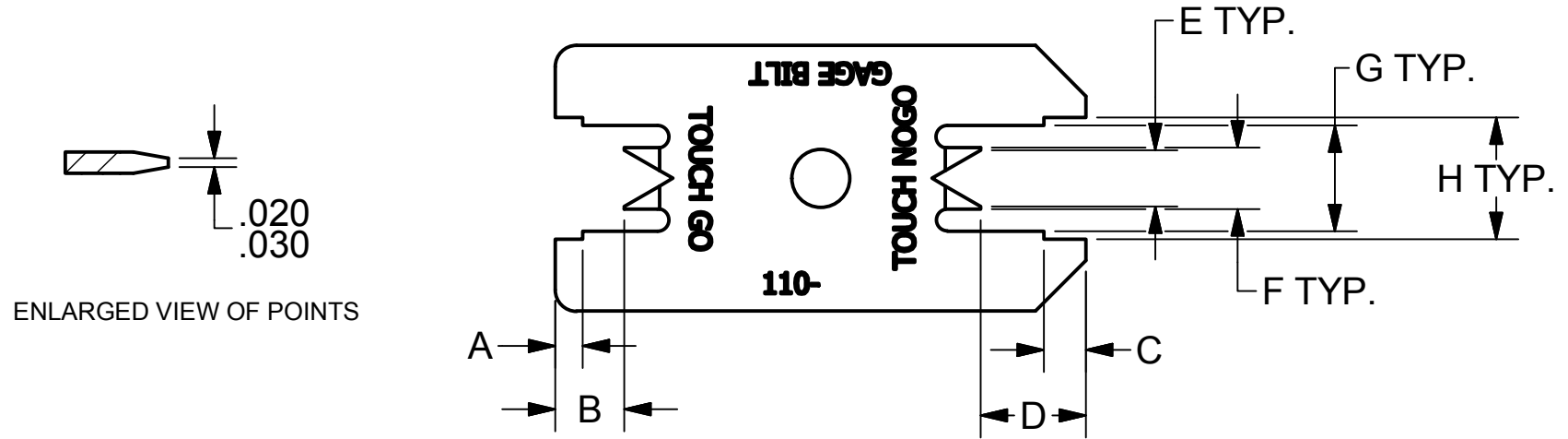


PIN POSITION AND SWAGE GAGE

110-



GAGE NUMBER	REV	NOM. SIZE	A ±.001	B ±.001	C ±.001	D ±.001	E ±.001	F +.000/- .002	G ±.001	H +.005/- .000
110-05	B	5/32	.038	.132	.111	.236	.117	.125	.234	.270
110-06	B	3/16	.030	.135	.112	.249	.146	.153	.262	.300
110-07	B	7/32	.077 ^{±.004}	.195 ^{+.001/- .000}	.119 ^{+.002/- .000}	.298 ^{+.001/- .000}	.153 ^{+.010/- .000}	.173 ^{±.002}	.298	.344 ^{+.012/- .000}
110-08	B	1/4	.057	.194	.138	.300	.200	.210	.344	.390
110-10	B	5/16	.071	.253	.144	.366	.250	.260	.436	.485
110-12	B	3/8	.102	.305	.171	.418	.318	.323	.512	.570
110-14	B	7/16	.135	.364	.204	.466	.295 ^{+.010/- .000}	.316	.593	.647 ^{+.020/- .000}
110-16	B	1/2	.128	.413	.182	.529	.344 ^{+.010/- .000}	.376	.681	.731 ^{+.020/- .000}

DO NOT SCALE DRAWING

GAGE BILT

GAGE BILT, Inc.

PROFILE GAGE

DRAWN BY TMD	CK'D BY TP	DATE 9/16/2013	SCALE	MATERIAL
HEAT TREAT				110-

REV	DESCRIPTION	DATE	BY
A	REDRAWN IN INVENTOR; 110-07 ADDED	9/16/13	TD
B	REVISED AND REDRAWN	10/2/15	TD