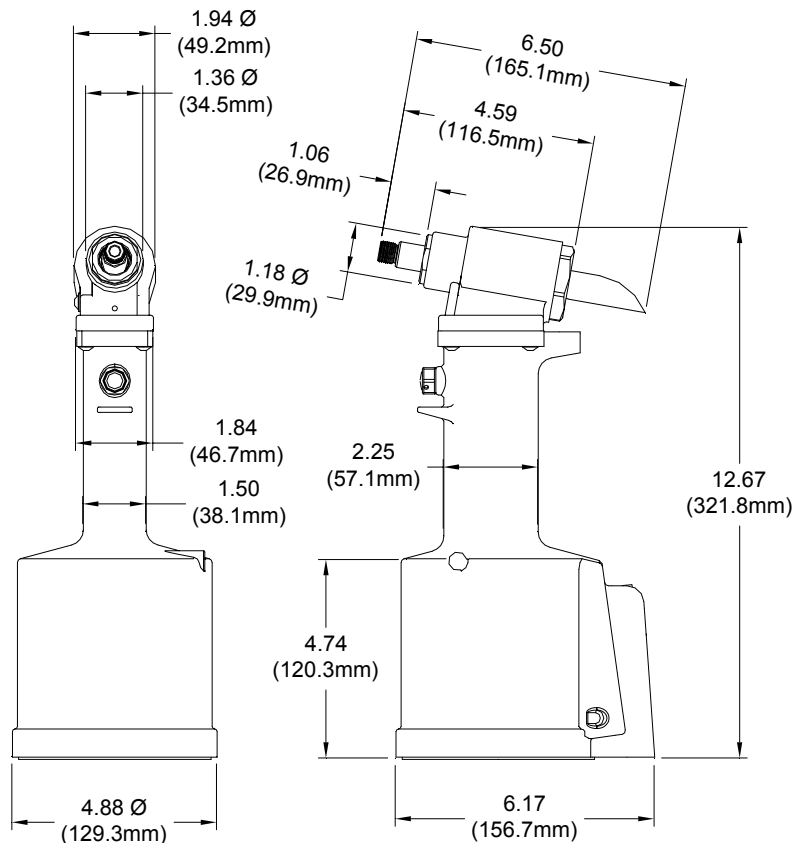


GB744

INSTALLATION TOOL



DESCRIPTION

NSN#5130-01-151-1856

The GB744 is a pneumatic-hydraulic tool designed specifically for the efficient installation of 1/4" CHERRYMAX® & AllMax® rivets, as well as a wide range of blind rivets. It weighs just over 7 lbs. and can be operated in any position with one hand. It has a .580" rivet setting stroke and a rated pull load of 3800 pounds on 90 psi air pressure at the air inlet.

The GB744 riveter operates on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 psi. air pressure, the GB744 does not exceed 85 db (A) and consumes 6.5 cfm at 20 cycles per minute.

The air inlet is provided with 1/4-18 female pipe threads for accepting the user's air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.
44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
E-mail:solutions@gagebilt.com / www.gagebilt.com

GB744 SELECTION CHART



FASTENER	DIAMETER	STRAIGHT	RIGHT ANGLE (3)	OFFSET
CHERRYMAX®	1/8	456MAX-701-17 ^{1,2}	456MAX-753A-54 ^{1,2}	456MAX-704-43OS ^{1,2}
ALLMAX®	5/32	456MAX-744-20 ¹		456MAX-744-50OS ¹
HUCKMAX®	3/16	456MAX-749-35 ^{1,2,3}		
HUCK-CLINCH®				
MIL-R-7885				
NAS9301-9312	1/4	08MAX-744-20		08MAX-744A-50OS
BACR15FRFR				
BACR15GJ/GK				

CHERRYMAX® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE. HUCKMAX® AND HUCK-CLINCH® ARE REGISTERED TRADEMARKS OF ALCOA INC. ALLMAX® IS A REGISTERED TRADEMARK OF ALLFAST FASTENING SYSTEMS, INC.

GAGE BILT CERTIFIES THE GB744 WILL INSTALL THE ABOVE FASTENERS

- 1) INSTALLS 1/8", 5/32" AND 3/16" DIAMETERS
- 2) NOSE ASSEMBLIES REQUIRE THE 744704 ADAPTER.
- 3) FRONT END EJECTING NOSE ASSEMBLY.
- 4) RIGHT ANGLE NOSE ASSEMBLY MAY REQUIRE MORE THAN 1 PULL.

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WARRANTY

Seller warrants that all goods covered by this catalog will conform to applicable specifications and will replace, or repair, F.O.B. our plant, any goods providing defective from faulty workmanship, or material, for 90 days from date of shipment.

Said warranty to remain in effect if and only if such goods are used in accordance with all instructions as to maintenance, operation, and use set forth in manuals and instruction sheets furnished by seller.

Sellers obligation under this warranty shall be limited to the repair or rework of the goods supplied or replacement thereof, at Seller's option, and in no case is to exceed the invoice value of said goods. Under no circumstances will seller be liable for incidental or consequential damages or for damages incurred by the buyer or subsequent user in repairing or replacing defective goods or if the goods covered by this warranty are reworked or subjected to any type of additional processing.

This warranty is void if Seller is not notified in writing of any rejections or defects within 90 days after the receipt of the material by the customer.

THIS WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY.