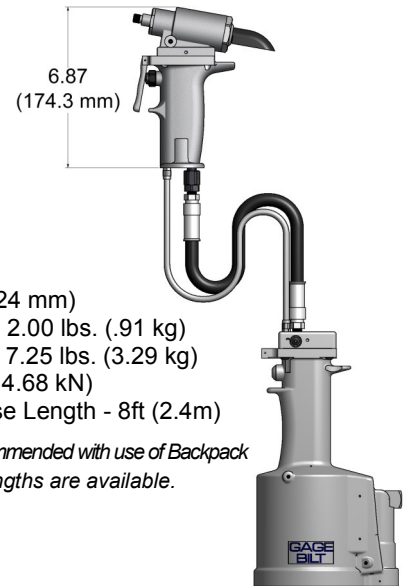
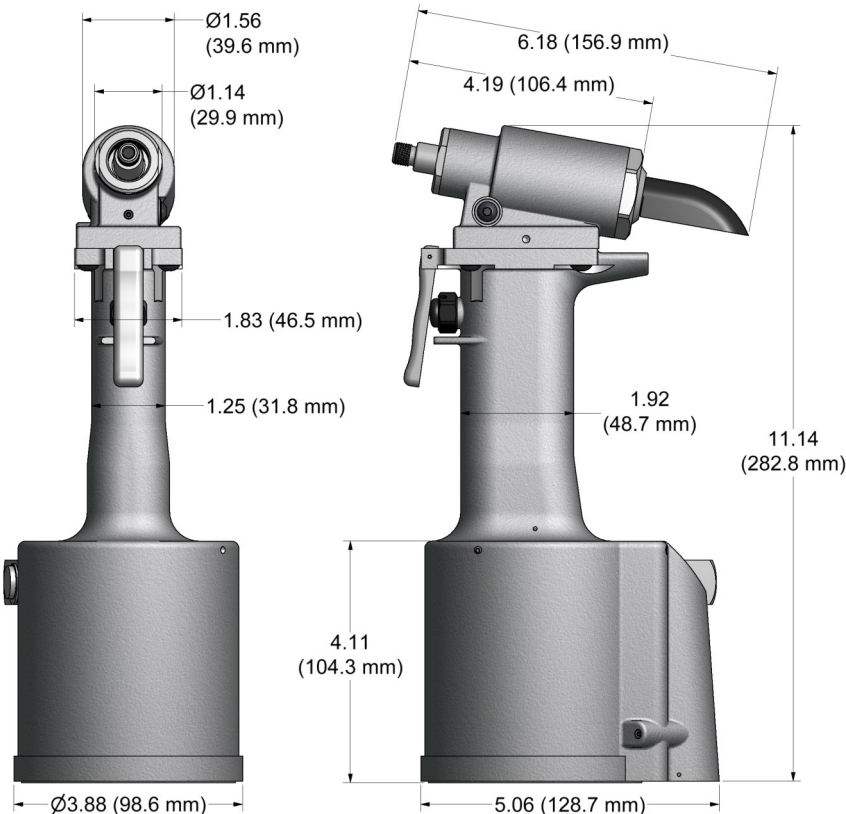


GB704

SERIES INSTALLATION TOOL

GB704

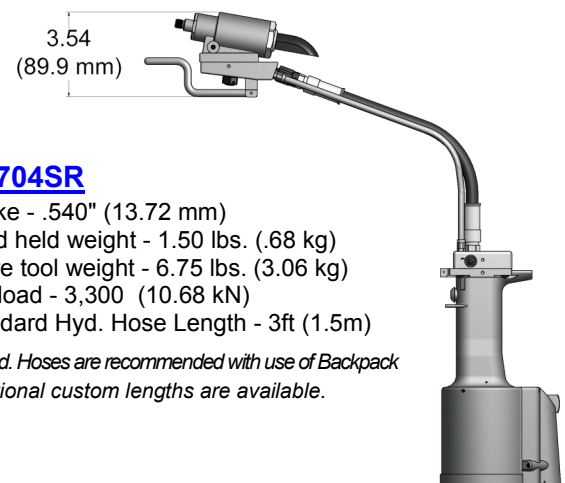
Stroke - .540" (13.72 mm)
 Tool weight - 4.30 lbs. (1.95 kg)
 Pull load - 3,300 (14.68 kN)



GB704SH

Stroke - .600" (15.24 mm)
 Hand held weight - 2.00 lbs. (.91 kg)
 Entire tool weight - 7.25 lbs. (3.29 kg)
 Pull load - 3,300 (14.68 kN)
 Standard Hyd. Hose Length - 8ft (2.4m)

*5ft Hyd. Hoses are recommended with use of Backpack
 Additional custom lengths are available.*



GB704SR

Stroke - .540" (13.72 mm)
 Hand held weight - 1.50 lbs. (.68 kg)
 Entire tool weight - 6.75 lbs. (3.06 kg)
 Pull load - 3,300 (10.68 kN)
 Standard Hyd. Hose Length - 3ft (1.5m)

*5ft Hyd. Hoses are recommended with use of Backpack
 Additional custom lengths are available.*

DESCRIPTION

The GB704 series are pneumatic-hydraulic tools designed specifically for the efficient installation of blind rivets. They can be operated in any position. They have a rated pull load of 3,300 lbs (14.68 kN) with 90 psi (6.2 bar) air pressure at the air inlet.

The GB704SH and GB704SR riveters offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight. The GB704SH comes with 8 feet (2.4 m) of hose and the GB704SR comes with 3 feet (1.5 m) of hose. Use with our "NEW" Split-System Backpacks to increase user mobility, ergonomics and productivity. Contact GAGE BILT for more information.

The GB704 series riveters operate on 90 to 100 psi (6.2-6.9 bar) of air pressure, with 90 psi (6.2 bar) providing the maximum efficiency. At 90 psi (6.2 bar) of air pressure, the GB704 & GB704SR do not exceed 81.5 dB(A) and consume .16 SCF/cycle (4.53 L/cycle). The GB704SH consumes .30 SCF/cycle (8.50 L/cycle).

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.

ACCESSORIES AND RIVETER KITS

GB704 NOSE ASSEMBLY SELECTION CHART

Catcher Bag-Stem
#704214
 (Equivalent to #670A20)
 (Sold Separately)



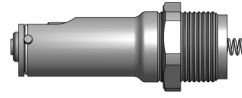
Air Bleeder Assy
#704153
 (Equivalent to #700A77)
 (Sold Separately)



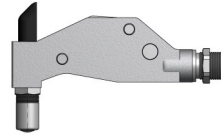
RIVETER KIT
#GB704RK
 (Sold Separately)



STRAIGHT
 (Sold Separately)



RIGHT ANGLE
 (Sold Separately)



OFFSET
 (Sold Separately)



FASTENER	DIAMETER	STRAIGHT	RIGHT ANGLE (3)	OFFSET
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR	1/8	456MAX-701-17 (1)	456MAX-704-54RA (1)	456MAX-704-43OS (1)
BACR15FR/FP, BACR15GF/GK	5/32	456MAX-704-35 (1)		
	3/16	456MAX-749-35 (3, 1)		
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32	3C-704A-16	3C-704-54RA	3C-704A-40OS
	1/8	4C-704A-16	4C-704-54RA	4C-704A-40OS
	5/32	5C-704A-16	5C-704-54RA	5C-704A-40OS
	3/16	6C-704A-16	6C-704-54RA	6C-704A-40OS
'A' CODE NAS1398A NAS1399A	3/32	3A-704A-16	3A-704-54RA	3A-704A-40OS
	1/8	4A-704A-16	4A-704-54RA	4A-704A-40OS
	5/32	5A-704A-16	5A-704-54RA	5A-704A-40OS
	3/16	6A-704A-16	6A-704-54RA	6A-704A-40OS
GROUND STUD M83454 BACS53B1EA1/2	8/32	GS8-704-16	GS8-704A-54RA	GS8-704-40OS
	10/32	GS10-704A-19	GS10-704A-40OS	GS10-704-54RA

CHERRYMAX® and MBC® are registered trademarks of Cherry Aerospace Fasteners.

GAGE BILT CERTIFIES THE GB704 WILL INSTALL THE ABOVE FASTENERS

- | |
|---|
| 1) INSTALLS 1/8", 5/32", AND 3/16" DIAMETERS |
| 2) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL |
| 3) FRONT END EJECTING NOSE ASSEMBLY. |

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES

3/18

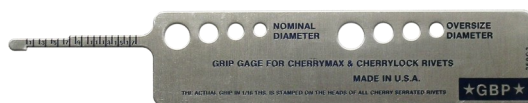
Grip Gage #GB105093
 (Equivalent to #105093)

For NAS LOCKBOLTS and blind fasteners
 (Sold Separately)



Grip Gage #269G3
 (Similar to #269C3)

For CHERRYMAX® and CHERRYLOCK® rivets
 (Sold Separately)



RIVETER KIT
#GB704RK-1
 (Equivalent to #G704BCMR)
 (Sold Separately)

